



Implementing Water Conservation & Water Demand Management for South Africa's mining sector

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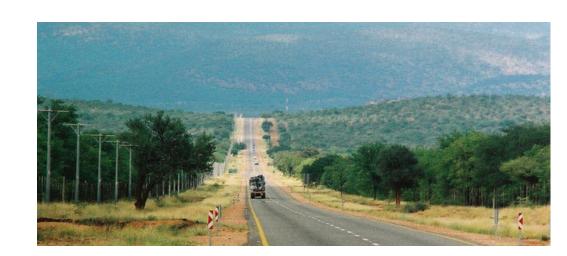
Background to WC/WDM in South Africa



- Mining Industry Response
 - SA water scarcity
 - Drought / Flash flooding
 - Climate change



(Agriculture, Domestic, Power generation, etc)



Background to WC/WDM in South Africa



Collaboration with DWS, Minerals Council South Africa and WSP





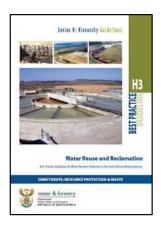


Background to WC/WDM in South Africa

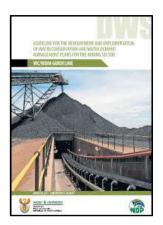


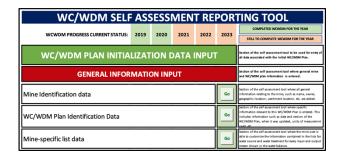
2006 2016 2019

- Best Practice
 Guideline H3: Water
 Reuse and
 Reclamation, DWS
- Benchmarks for Water Conservation / Water Demand Management in the Mining Sector, DWS
- Guideline for the Development and Implementation of Water Conservation / Water Demand Management Plans for the Mining Sector, DWS
- WC/WDM Self-Assessment Reporting Tool – User Manual, MCSA









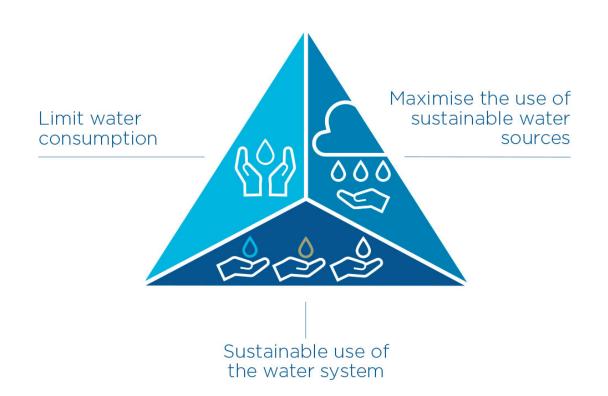
What is Water Conservation and Water Demand Management



'water stewardship'

'sustainability'

'water sensitive design'



What is Water Conservation and Water Demand Management



WC/WDM STRATEGY

- Ensure sustainable water use
- Sufficient water for present and future generations
- Improved water management
- Future regulatory requirement

Key drivers to WC/WDM

- UN Sustainable development goals
- Drive towards sustainable mining
- Investor attraction
- Meeting ESG targets
- Community responsibility













Measuring Performance

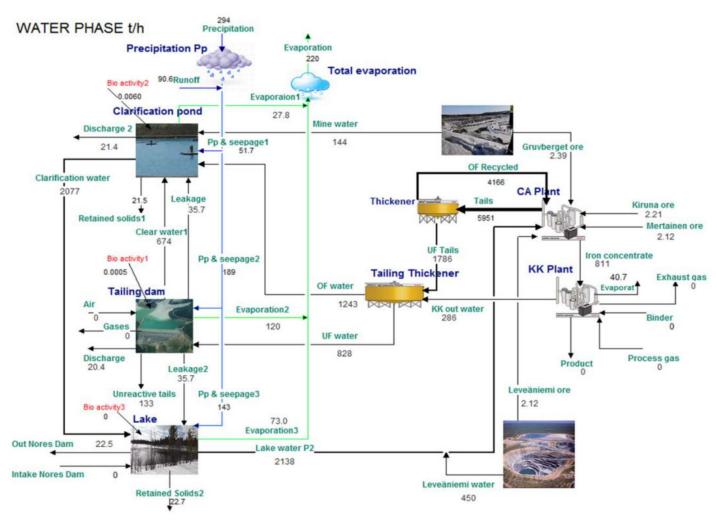


The importance of water balance modelling 'cannot control what you do not measure'

Water Balance Modelling

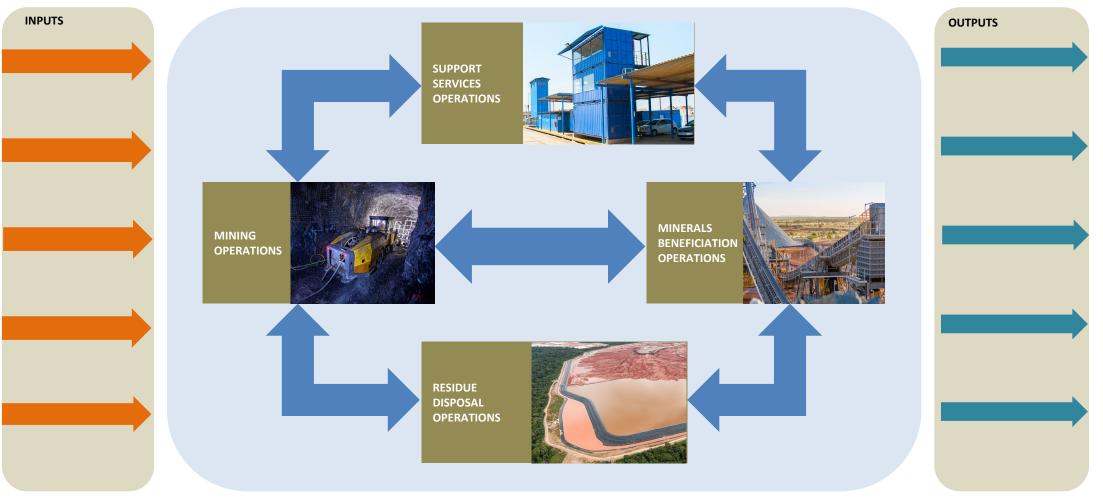












Measuring Performance



Key Metrics: Water Use Efficiency (WUE) Indicators

Total water use (m³/day)

Consumptive water use (m³/d)

Percentage of the total volume of wastewater generated (%)

Volumes of wastewater lost (m³/d)

Total specific water use (m³ per ton of ROM ore)

Water recycling ratio (%)

Measuring Performance





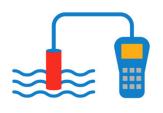
Accuracy

1. Measured: ~ 95%

2. Modelled: ~80%

3. Calculated: ~60%

4. Estimated: ~40%



Water Quality

Class 1: reuse without treatment

Class 2: reuse with simple treatment

Class 3: reuse with extensive/costly treatment

Setting up a WCWDM Plan



- 5-year plan to improving water management
- Site Specific
 - Internal and national targets / benchmarks
 - Contextual solutions what is reasonable
 - Cost







The Scenario

Dry climate, high evaporation rates

High water content in slurry

Pumping water from river to supply mine



'back of envelope' water balance

Discharging water to environment

Leaking water transfer pipes

Old mine: most facilities unlined – high seepage



| No | Option | Basis of Calculations |
|----|--|---|
| 1 | Upgrade water balance – identify & implement opportunities | 25% of unspecified sinks saved through measures identified after upgrading water balance. |
| 2 | Repair leaks | 25% of unspecified sinks saved by repairing leaks. |
| 3 | Water management and awareness programme | 10% of unspecified sinks saved by reducing water wastage |
| 4 | Intercept and treat all untreated discharges | 80% of surplus water discharged to the river can successfully be intercepted & treated. |
| 5 | Minimise pool and surface areas of all dams | Pool on tailings facility reduced by 80%, & surface area of return water dam and other surface dams reduced by 50%. |
| 6 | Lining of all dams to reduce seepage | Seepage from all dams reduced to zero by lining. |



| Option | NPV Cost Estimate (R million) |
|--|---|
| Upgrade water balance – identify & implement opportunities | 3.5 |
| Repair leaks | 6.5 |
| Water management and awareness programme | 0.5 |
| Treat all untreated discharges | 50.0 |
| Minimise pool and surface areas of all dams | 15.0 |
| Lining of all dams to reduce seepage | 3.0 |
| | Upgrade water balance – identify & implement opportunities Repair leaks Water management and awareness programme Treat all untreated discharges Minimise pool and surface areas of all dams |



| De | scription | Consu In | mptive dicato | | Capex | Cost Effectiveness | Ranking |
|----|--|----------------|------------------|----------|---------------------|-----------------------|---------|
| Op | otion | m³/year | m³/t | % Saving | R x 10 ⁶ | R/m³/annum saved | |
| Cu | rrent Situation | 5,940,000 | 1.91 | | | | |
| 1 | Upgrade water balance – identify & implement opportunities | 5,706,500 1.84 | | 3.9% | 3.5 | 14.99 | 3 |
| 2 | Repair leaks | 5,706,500 | 1.84 | 3.9% | 6.5 | 27.83 | 4 |
| 3 | Water management and awareness programme | 5,804,500 | 1.87 | 2.3% | 0.5 | 3.69 | 1 |
| 4 | Treat all untreated discharges | 5,940,000 | 1.91 | 0.0% | 50.0 | - | 14 |
| 5 | Minimise pool areas of all dams | 5,702,100 | 1.83 | 4.0% | 15.0 | 63.05 | 9 |
| 6 | Lining of all dams to reduce seepage | 5,707,800 | 1.84 | 3.9% | 3.0 | 12.92 | 2 |

Implementation Tool





- Structured
- Standardised
- Computerised
- Reporting features

What is the Tool





Water conservation and water demand management Self-Assessment Reporting Tool: WSART

Used by the mining industry to conduct a selfassessment of the implementation of WC/WDM on the mine site.

Purpose of the Tool







Ensure consistency with the approach



Ensure consistency with the calculation



Allow for consistent reporting of WC/WDM plans

Benefits of the Tool





Assists in creating a water management strategy



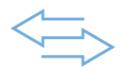
Identifies initiatives for better water management



Assesses the fit-for-purpose water requirements and the level of water re-use and recycling required



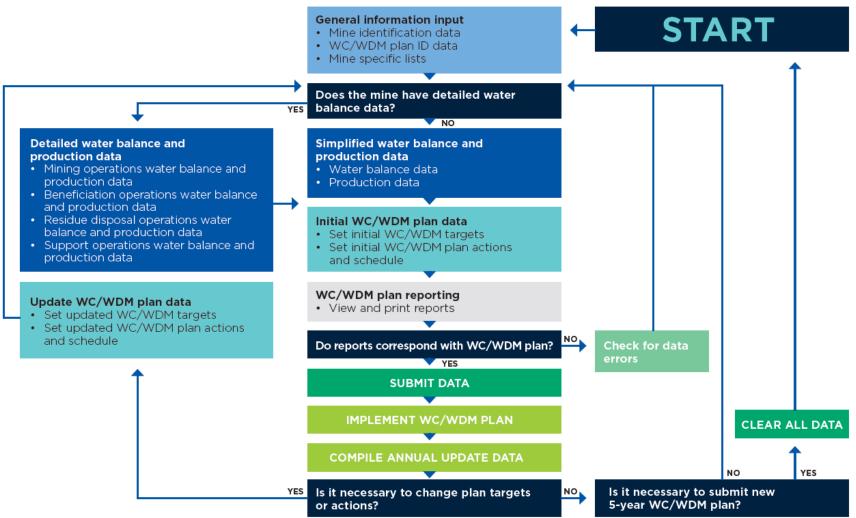
Clear management reporting of the water management status on site



Easy to update







WSART Tool Run Through Inputs



| | | | 2 | 022: | DA | ATA INPUT SHEET F | OR N | ΙΝΙΝ | NG OF | PER | ATIONS | | | | |
|---|--|------------|--------|--------|----|--|------------|--------|--------------|-----|---|-----------|----------|--------|---|
| | WATER INPUT | STRE/ | AMS | | | MINING PRODUC | TION | DATA | | | WATER OUTPU | T STRE | AMS | | |
| t | STREAM | INPUT | RESULT | UNITS | | PRODUCTION UNIT | INPUT | RESULT | UNITS | | STREAM | INPUT | RESULT | UNITS | Н |
| Ī | "NEW" WATER INPUTS | | | _ | | | | | | | "CONSUMPTIVE" WATER USERS | | | | • |
| ı | Board/Potable Water | Mining WB' | 0 | kl/day | | Ore from underground mining | Mining Pro | 7093 | tons/annum | | Dust suppression in mining area | Mining WB | 1706 | kl/day | |
| ١ | Water abstracted directly from rivers | Mining WB' | 233 | kl/day | | Moisture content of ore from underground mining | Mining Pro | 5.02 | % | | Point discharge to river | Mining WB | 260 | kl/day | |
| | Ground / fissure water | Mining WB' | 4301 | kl/day | | Waste rock from underground mining | Mining Pro | 1273 | tons/annum | | Point discharge to aquifers | Mining WB | 215 | kl/day | |
| Ī | Direct rainfall onto surface dams | Mining WB' | | kl/day | | Moisture content of waste from underground minin | Mining Pro | | | | Ventilation air losses | Mining WB | | kl/day | |
| ı | Direct rainfall into mine workings | Mining WB' | 323 | kl/day | | Ore from surface mining | Mining Pro | 7289 | tons/annum | | Evaporation from surface dams | Mining WB | 117 | kl/day | |
| ı | Rain runoff into surface dams | Mining WB' | 1694 | kl/day | | Moisture content of ore from surface mining | Mining Pro | 3.21 | % | | Seepage from surface dams | Mining WB | 108 | kl/day | |
| ı | Rain runoff into mine workings | Mining WB' | 413 | kl/day | | Waste rock from surface mining | Mining Pro | 6634 | tons/annum | | Evaporation from mine workings | Mining WB | 12 | kl/day | |
| (| Other off-site sources | Mining WB' | 4660 | kl/day | | Moisture content of waste from Return to home | Mining Pro | 3.24 | % | | "NON-CONSUMPTIVE" WATER USES | | | | |
| ľ | "RECYCLED" WATER INPUTS | | | | | Return to nome | | | | | Water diverted directly to off-site third parties | Mining WB | 1920 | kl/day | |
| ١ | Water from mining operations | | 716 | kl/day | | Slurry from mine settlers | Mining Pro | 47 | tons/annum | | Water sent to off-site third parties after use | Mining WB | 1700 | kl/day | |
| ١ | Water from beneficiation operations | | 630 | kl/day | | Average slurry water content | Mining Pro | 0.61 | m3/ton | | "RECYCLED" OUTPUTS | | | | |
| ١ | Water from residue disposal operations | | 610 | kl/day | | Re-mined residues | Mining Pro | 3020 | tons/annum | | Moisture content of ROM ore | | 589.69 | kl/day | |
| ١ | Water from support operations | | 1700 | kl/day | | Average re-mined residues water content | Mining Pro | 1.11 | m3/ton | | Moisture content of waste | | 271.01 | kl/day | |
| ľ | "CALCULATED" WATER INPUTS | | | | | | | | | | Water in slurry from settlers | | 28.61 | kl/day | |
| ı | Unspecified sources | | 0 | kl/day | | Average annual mining workforce | Mining Pro | 1742 | shifts/day | | Water in re-mined residues | | 3348.00 | kl/day | |
| | | | | | | Average daily consumptive potable water use | Mining Pro | 2.79 | l/person/day | | Sewage to treatment plant | Mining WB | | kl/day | |
| | | | | | | | | | | | Water supplied to mining operations | Mining WB | | kl/day | |
| | | | | | | TOTAL ROM (U/G, Surface, Slurry, Residues) | | 17449 | tons/annum | | Water supplied to support operations | Mining WB | 610 | kl/day | |
| | | | | | | | | | | | Water supplied to beneficiation operations | Mining WB | 630 | kl/day | |
| | | | | | | | | | | | Water supplied to residue disposal operations | Mining WB | 368 | kl/day | |
| | | | | | | | | | | | "CALCULATED" WATER OUTPUTS | | | | |
| | | | | | [| | | | | | Human consumption | | 4.87 | kl/day | |
| | | | | | | | | | | | Unspecified sinks | | 1932.829 | kl/day | |
| | TOTAL WATER INPUTS | | 15456 | kl/day | | | | | | - | TOTAL WATER OUTPUTS | | 15456.00 | kl/dav | |

WSART Tool Run Through



| Action No | Management Action Short Name | Description | Type of action | Budget (R000's) | Estimated start date | Estimated completion date |
|--------------|------------------------------|--|----------------|--------------------|----------------------|---------------------------|
| 1 | PC DAM 003 | Construct new pollution control dam at Shaft 9 | Prevention | 12000 | Mar-20 | Nov-20 |
| | | Construct new RWD at Tailings Disposal Facility 6 to | | | | |
| 2 | RWD DAM TDF6 | accommodate enlargement | Prevention | 144000 | Jul-20 | Feb-22 |
| | | Construct new RO desalination plant at Shaft 9 to treat | | | | |
| 3 | ROPLANT1 | water from PC Dam 003 | Reuse | 120000 | Jan-21 | Dec-22 |
| | | Progressively replace pipelines from RWD 1 to plant with | | | | |
| 4 | TDF PIPE REPLACE | new pipelines | Prevention | 30000 | Jan-20 | Dec-23 |
| 5 | | | | | | |
| 6 | | | | | | |

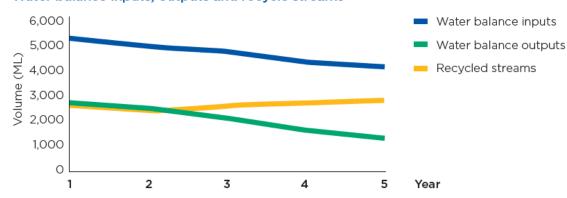
| Estimated Percentage Completion | | | | | | | | | | | | | Comments | | |
|---------------------------------|--------|-------------|--------|--------|-------------|--------|--------|-------------|--------|--------|-------------|--------|----------|-------------|--|
| 2020 | 2020 | 2020 Action | 2021 | 2021 | 2021 Action | 2022 | 2022 | 2022 Action | 2023 | 2023 | 2023 Action | 2024 | 2024 | 2024 Action | |
| Target | Actual | Status | Target | Actual | Status | Target | Actual | Status | Target | Actual | Status | Target | Actual | Status | |
| 100 | | | | | | | | | | | | | | | |
| 30 | | | 90 | | | 100 | | | | | | | | | |
| 0 | | | 50 | | | 100 | | | | | | | | | |
| 25 | | | 50 | | | 75 | | | 100 | | | | | | |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |

WSART Tool Run ThroughReports

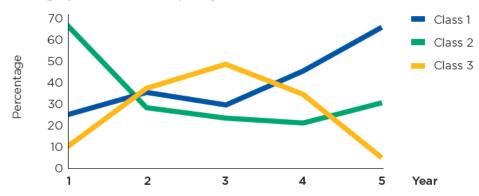


- Water usage trends
- Accuracy data trends
- Water ease of reuse trends

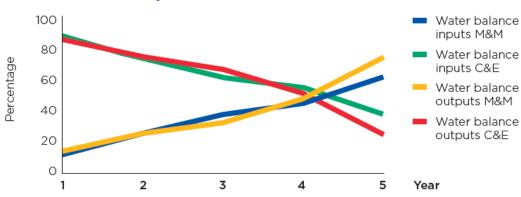
Water balance inputs, outputs and recycle streams



Mining operations water quality



Water balance accuracy trends



Engagement with the industry































Eyethu Coal









The Way Forward



- Moving towards regulation
- Implementation of the tool
- Further development
- Awareness
- Change mindset to voluntary implementation

In Concluding



- The WSART plays a pivotal role in formulating a comprehensive water management strategy for mining operations
- South Africa is at the forefront of driving sustainable water management in the mining sector
- Multi-pronged industry approach driving continuous investment in the WC/WDM



WC/WDM principles are imperative to a sustainable, resilient future in the mining industry





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