



Hyperspectral UAV-Sensing for Monitoring Tailing Ponds: Towards Responsible Resource Repurposing

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Bochum, Germany



Perpetual tasks
and mine water
management



Geomonitoring in
post-mining



Material sciences
for the
preservation of
Industrial Heritage



Reactivation and
Transition

Agenda



Motivation

Review on current and future supply (primary and secondary) of metals for reaching climate neutral economy

Background

The critical importance of mine waste in a circular economy

Methodology

Case Study

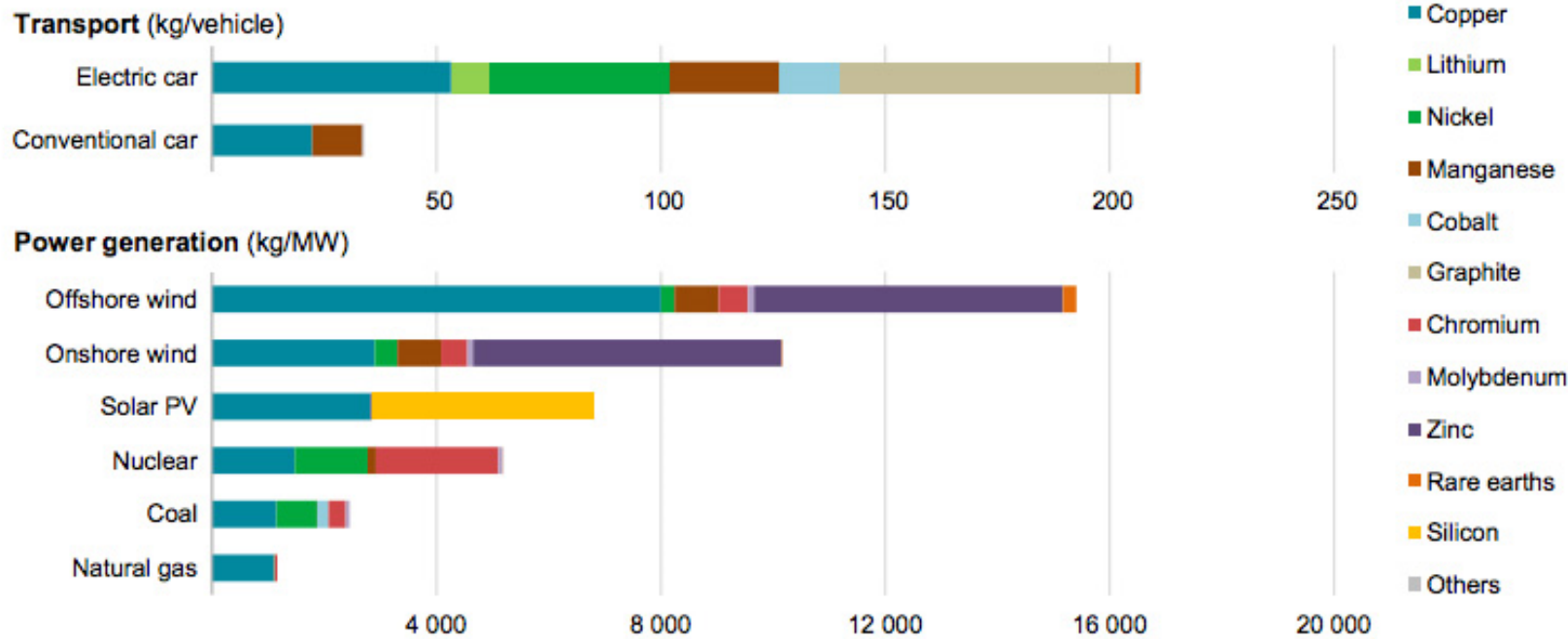
Innovative tools for characterization and monitoring mine waste constellations

Results

Outlook

Research and development, multi-scale applications

Clean energy transitions are driving a significant increase in mineral demand



Electric vehicles use close **to ten times** the material of conventional cars



Reaching net zero by 2050 will require about **six times today's** critical mineral use in 2040.

Source: International Energy Agency (IEA).

We can't have sustainable mines, but we can have responsible mines

Technology & Environment

- Safer Tailings Management
- Water Recycling
- Acid Mine Drainage
- Site Remediation
- Clean Energy Sources
- Digitalization, Robotics

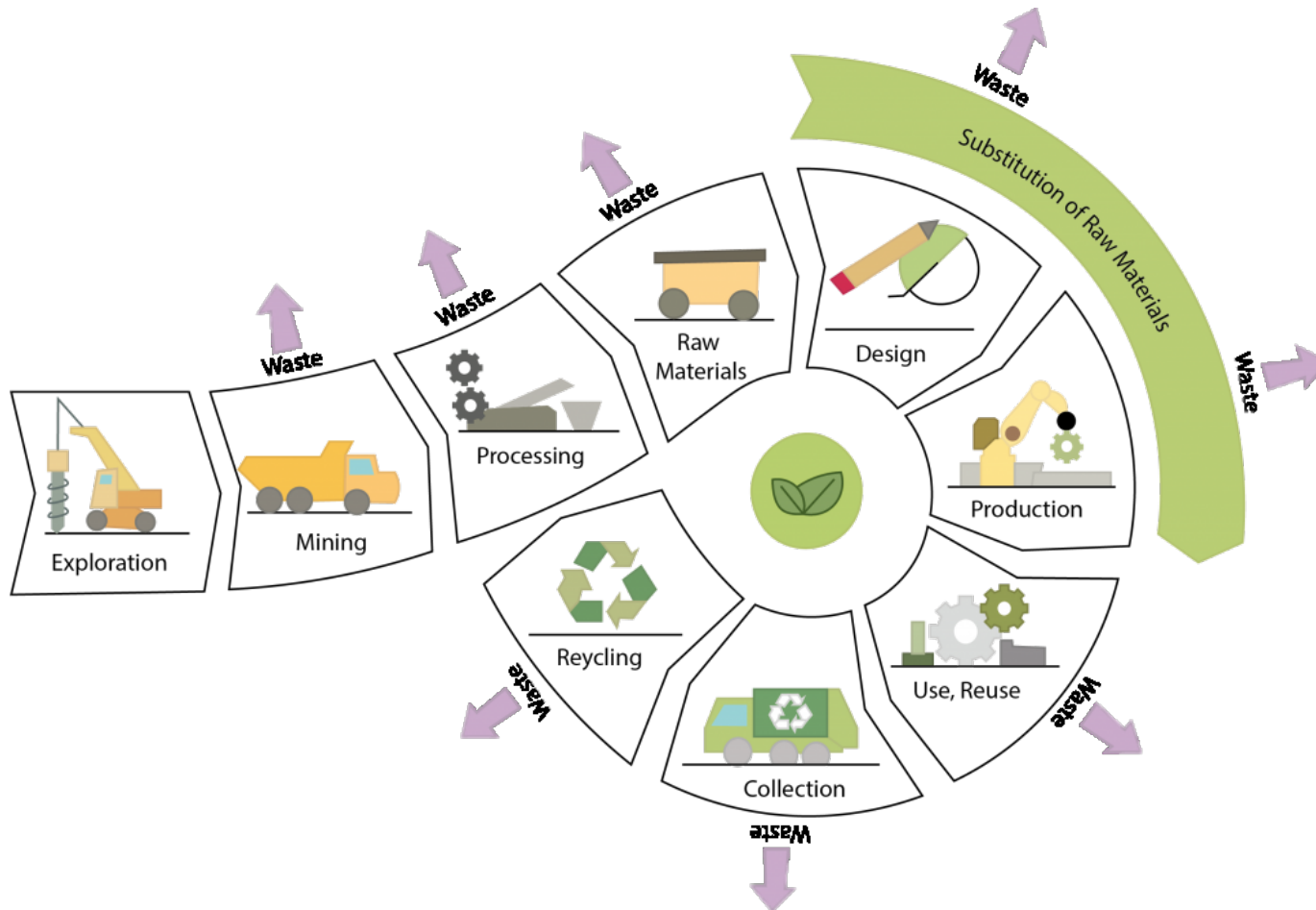
Social Responsibility

- Corporate Governance
- Social Responsibility
- Transparency
- Due Diligence of Supply Chains

Source: Adopted from Pirard, 2023

Bauxite tailings upstream dam, located next to the Aluminio municipality in countryside of São Paulo (Source: NGI), 2023

Responsible mining and circular economy



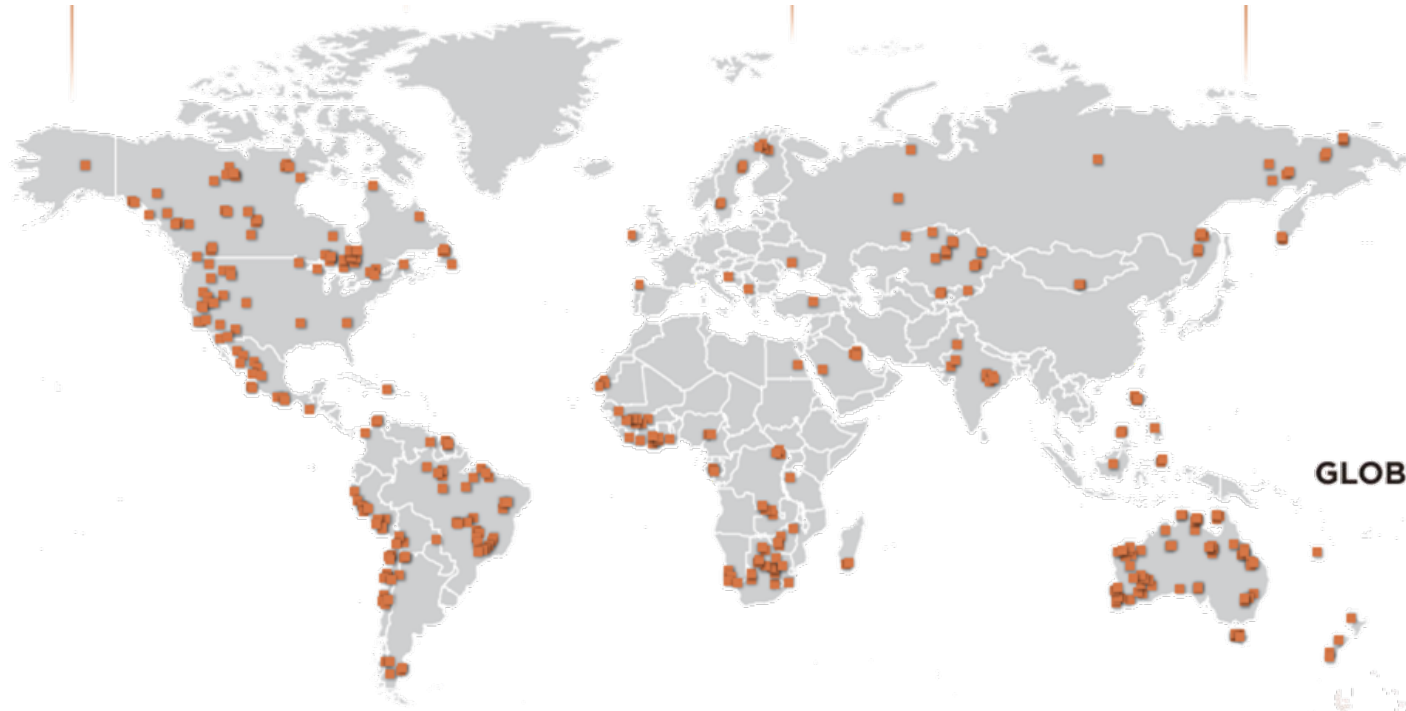
Globally, **30 Gt of waste material per annum** is removed, handled and placed into final repositories or landforms

Several types of waste are generated in a mine, but three types stand out with the largest volume: **waste rock, tailings and mine water.**

Source: Novotek Group, 2022

Environmental threat or blessing?

>1000 waste rock dumps and tailing storage facilities categorized



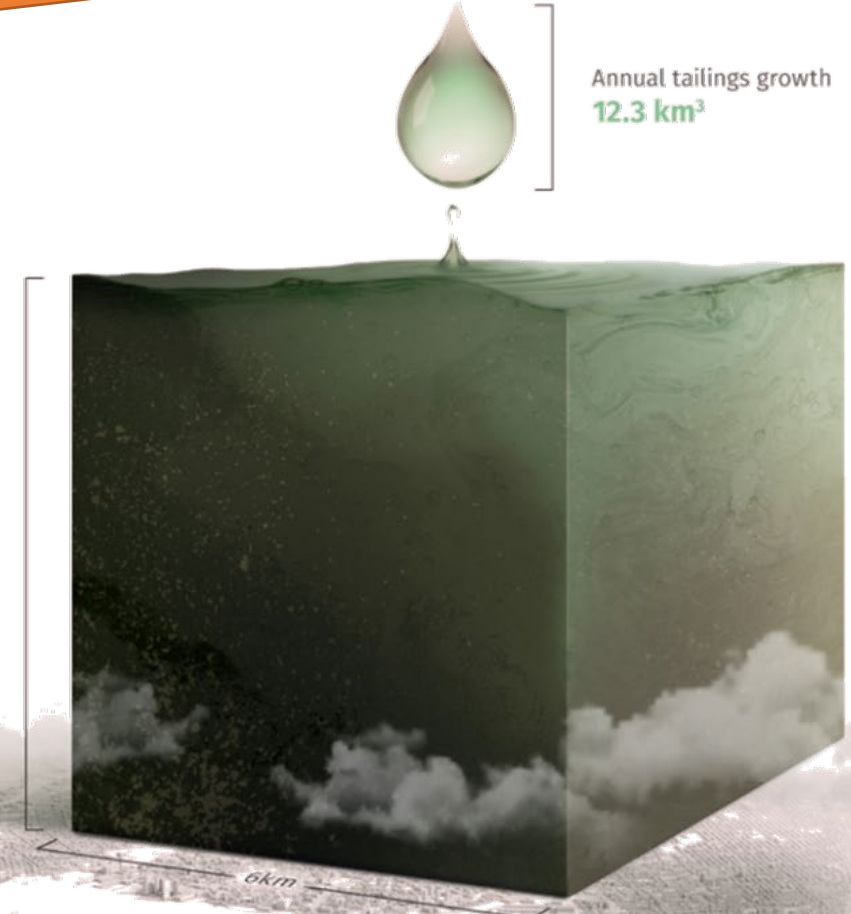
Annual tailings growth
12.3 km³

GLOBAL TAILINGS

Height
6 km

Volume
217.3 km³

Weight
282.5 billion tonnes



Mining Mine Waste Opportunity

Critical Raw Materials (CRM) and Rare Earths (REEs)

Source: Safety First. Guidelines for Responsible Mine Tailings Management Earthworks, 2022

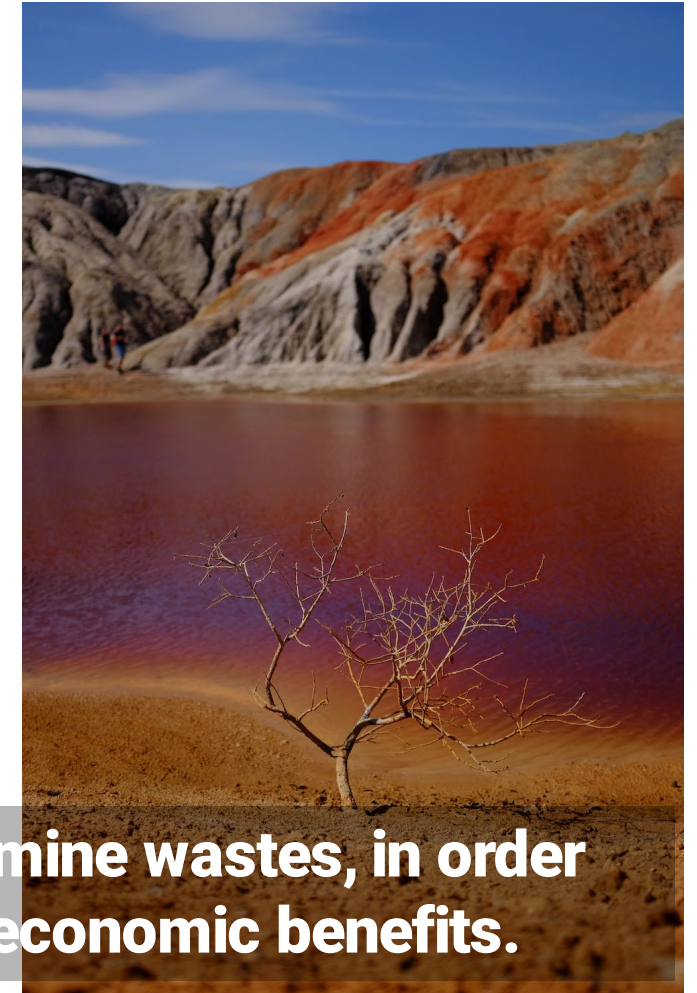
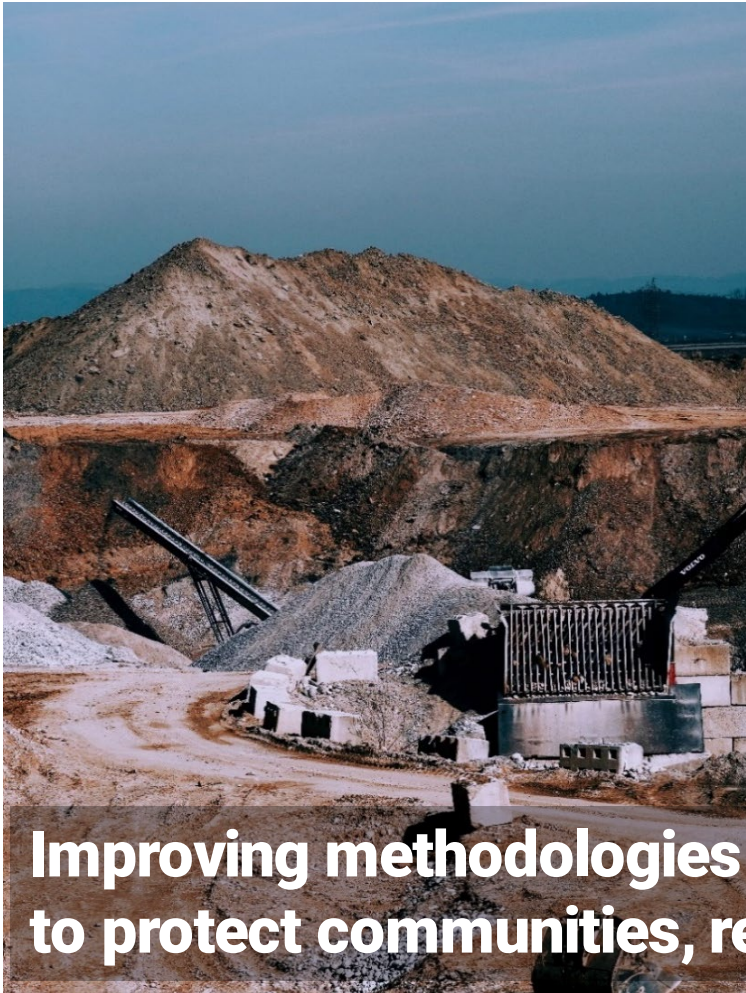
Source: USGS, 2016; Mudd, 2020, Global Tailings Review, Elements Visual Capitalist, 2021

Take-make-dispose to make-use-return

Waste rock

Tailings

Mine Water

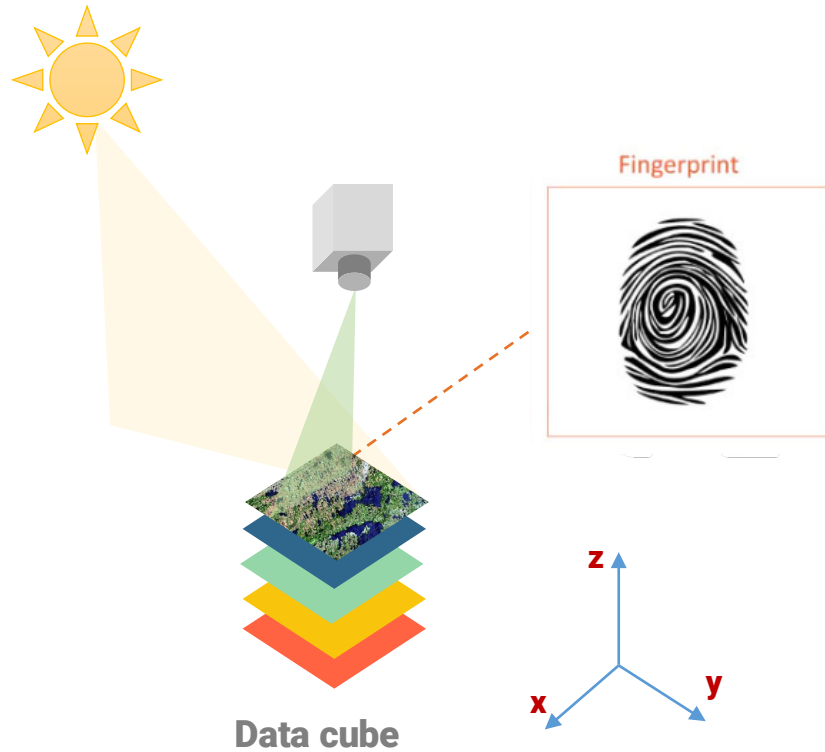


Improving methodologies for predicting the behavior of future mine wastes, in order to protect communities, reduce liabilities and realize potential economic benefits.



Non-invasive **environmental** monitoring tools

Spectral-sensor technology



Spatial

++ resolution

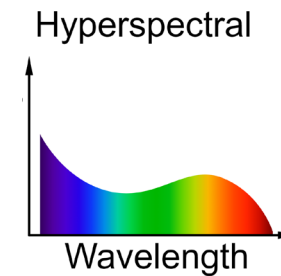
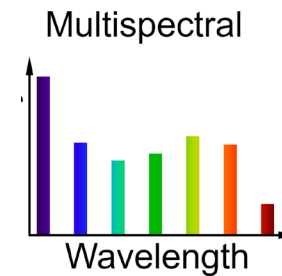
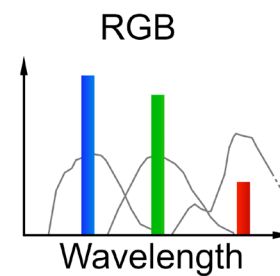
-- resolution



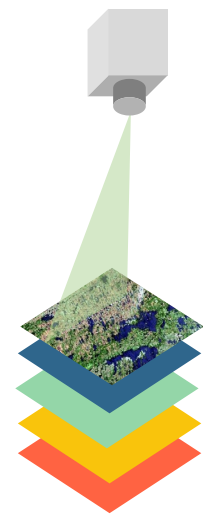
Spectral

-- resolution

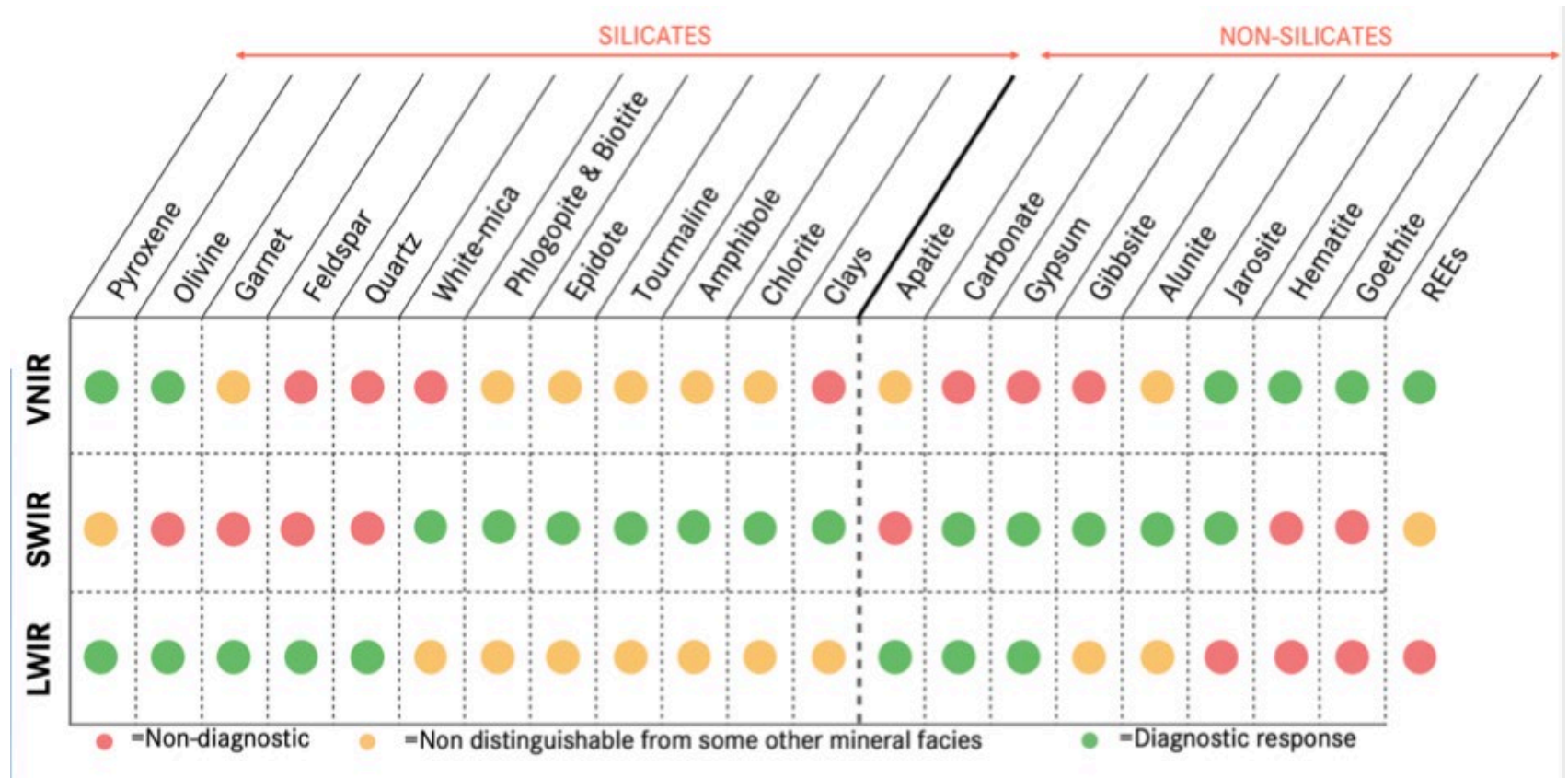
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Hyperspectral mineral detection



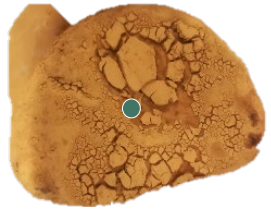
Data cube



Source: Adopted to Booyen, R. et al, 2020

Spectral imaging as a tool for AMD mineral detection

Common AMD proxy minerals Spectra



Jarosite

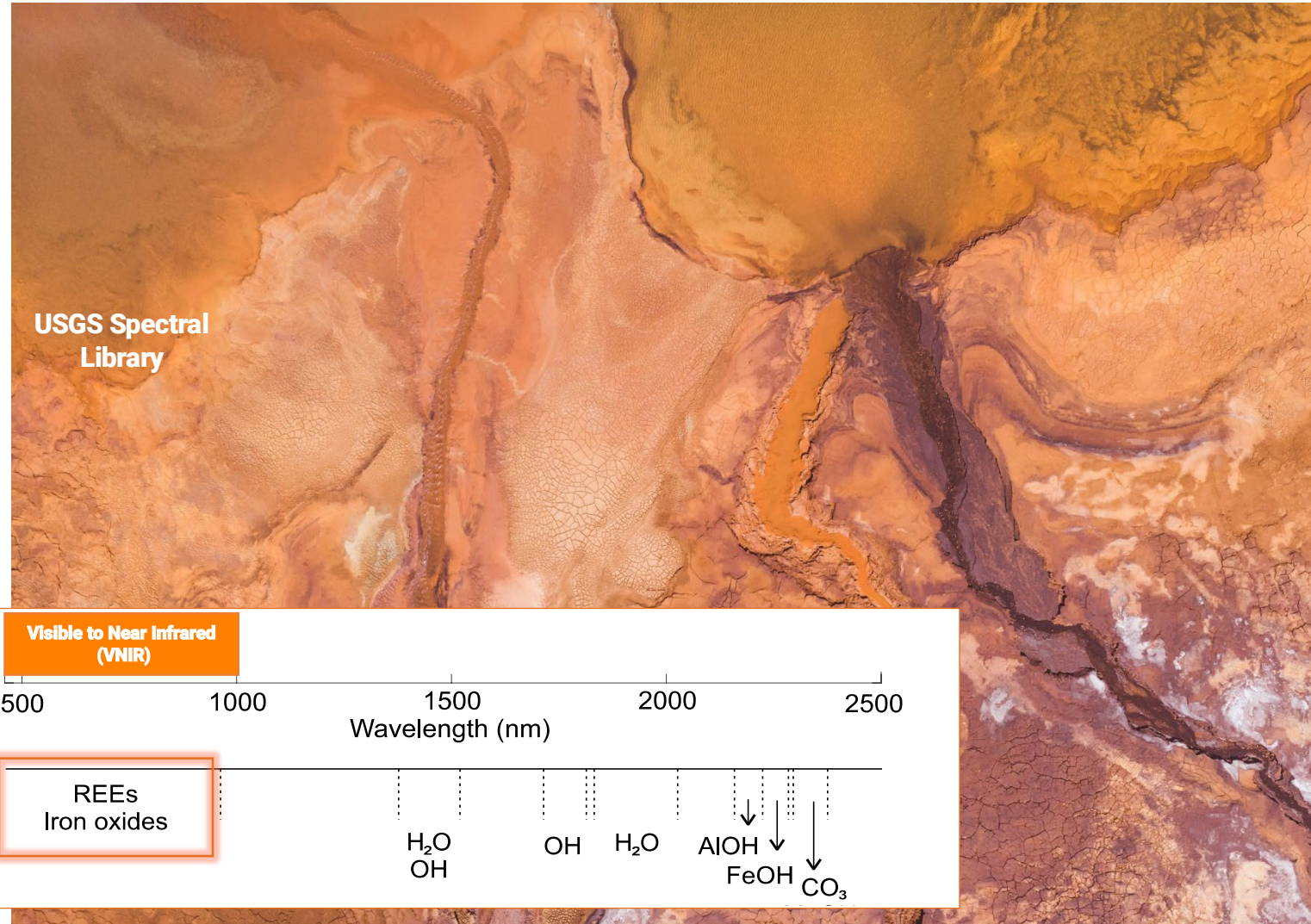
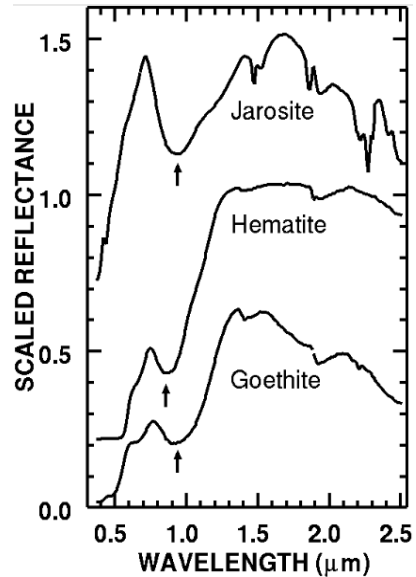


Hematite



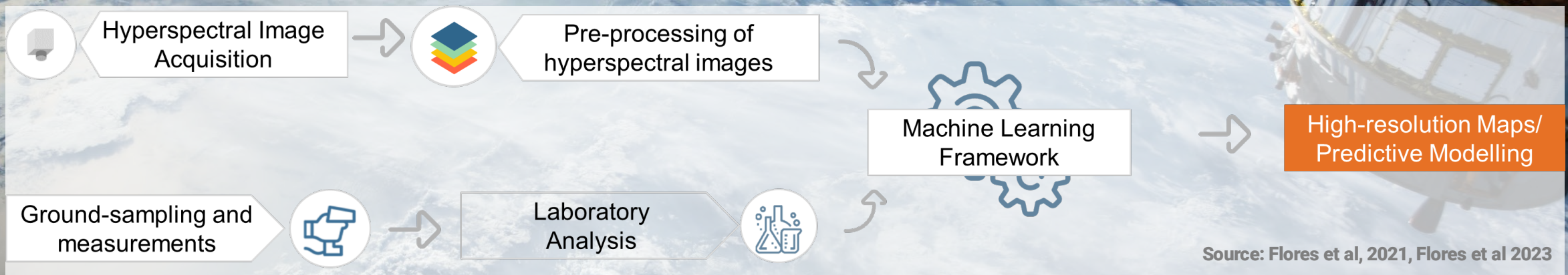
Goethite

5 cm



Hunt, 1977, Clark, 1999, Crowley, 2003

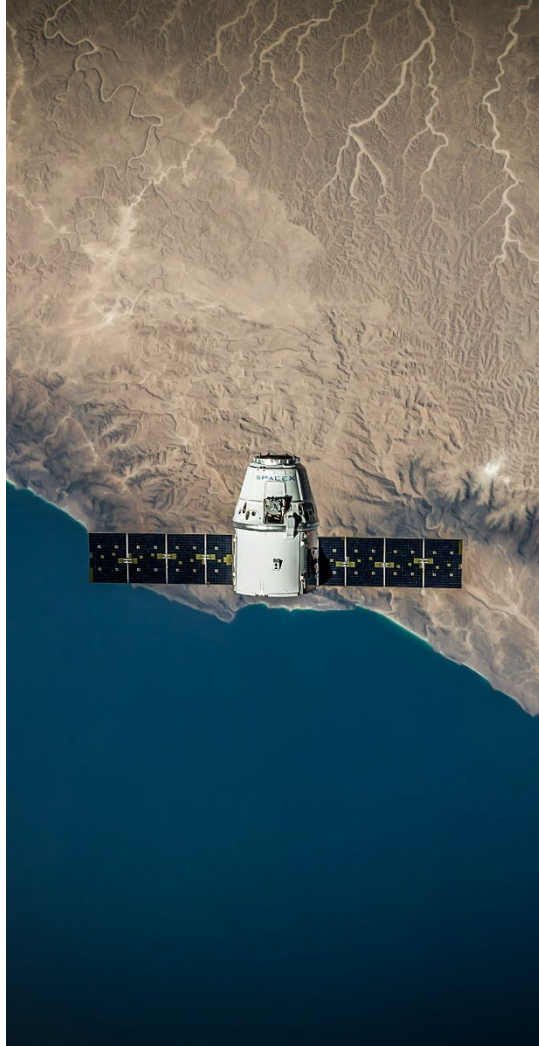
Multi-scale workflow



Source: Flores et al, 2021, Flores et al 2023

Regardless the scale of acquisition, this methodology involves the integration of two main datasets, spectral data cubes and state-of-the-art geochemical analyses over specific samples as training data using machine-learning techniques.

From satellite to laboratory



THGA-FZN, 2023



TUBAF, 2022

Tailing ponds application

Forschungszentrum
Nachbergbau



RAGSTIFTUNG



Project

IAW3³

(Innovative processing technologies and their potential for extracting valuable materials from mine water, precipitation products and processing residues in the Ruhr, Saar and Ibbenbüren with special consideration of critical metal resources)

Obtaining new valuable materials from mine water

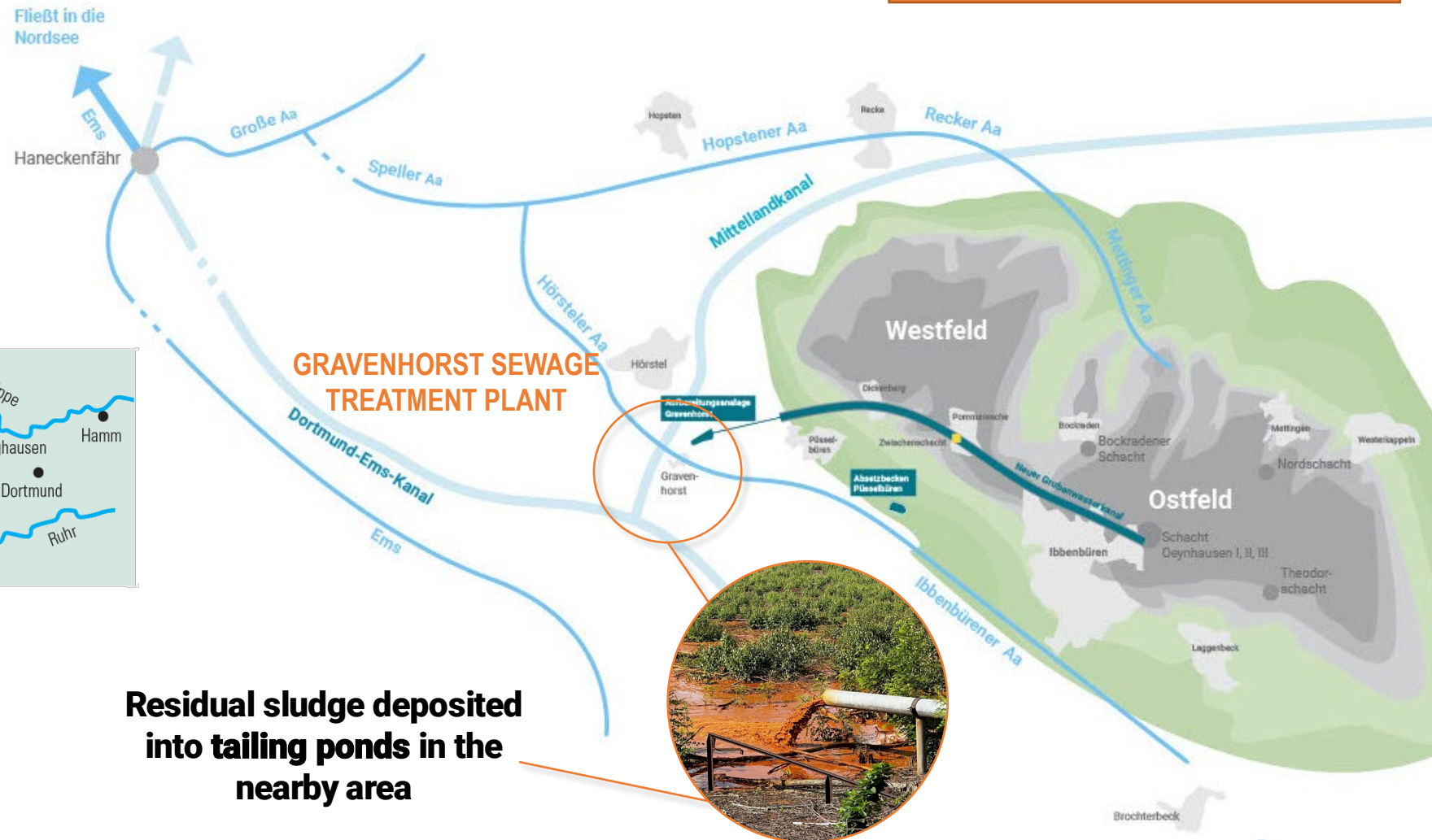
Ibbenbüren coalfield in Germany

Last hard-coal mines in Germany

- Saar Region – 2012
- Ruhr Region – 2018
- **Ibbenbüren Region – 2018**



Mine water management plan

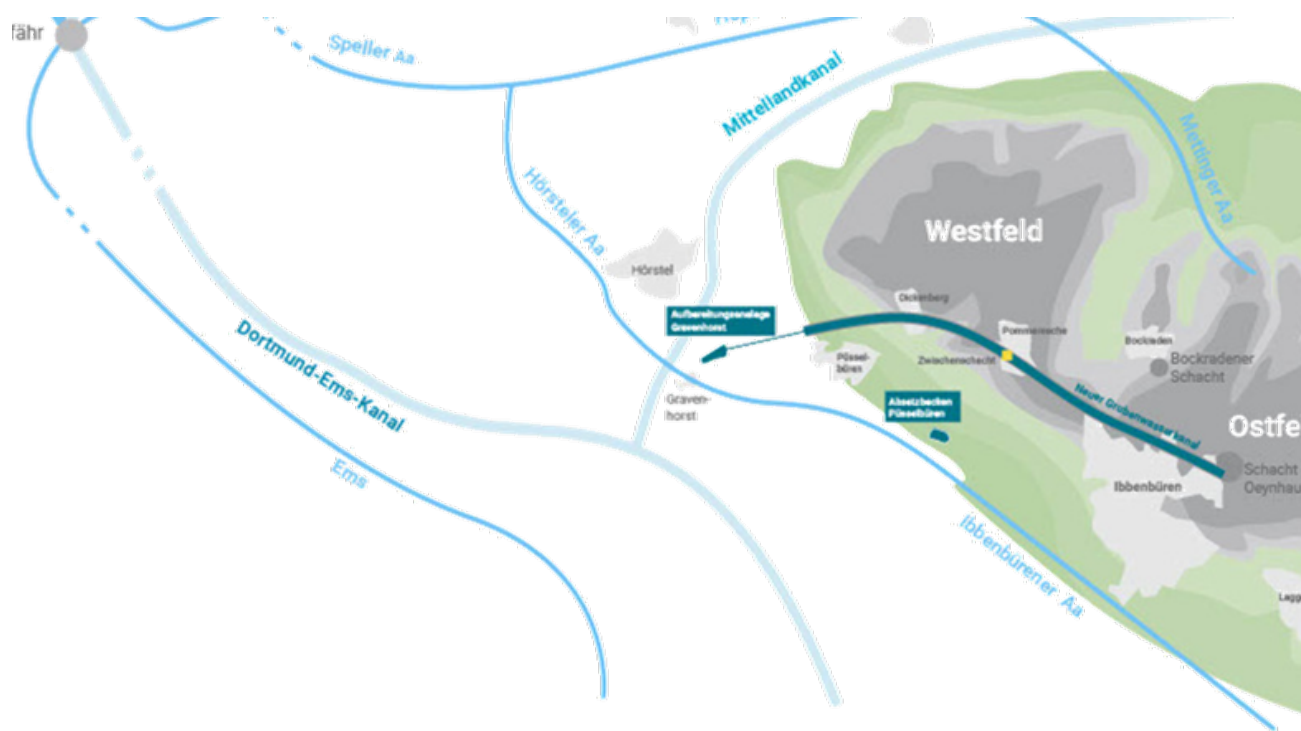


Residual sludge deposited into tailing ponds in the nearby area



Tailing ponds from treatment plant

Previous studies have found that certain critical raw materials (Al, B, Li, Mg, Sr, and Zn) were detected in the mine water from the Dickenberger adit (West field), which flows out without pressure

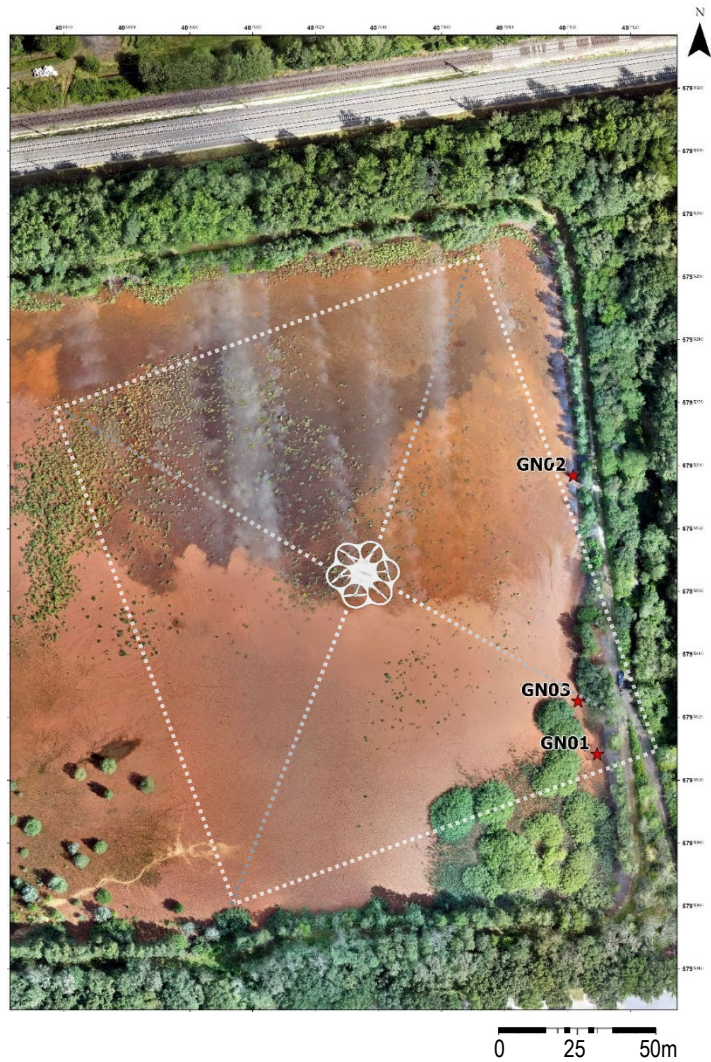


Stemke and Wieber 2022



Picture: Flores 2024

UAS (Drone) approach



The BlackBird V2 from HAIP manufacturer, mounted on the Matrice M300



VNIR from 500 nm to 1000 nm



Validation survey and laboratory



Water and sediment characterization



Parameter	Value
pH	8.2
Eh (redox)	277,5 mV
Temperature	19.9°C
EC	3.15 mS/cm
Fe Concentration	0.25 mg/L

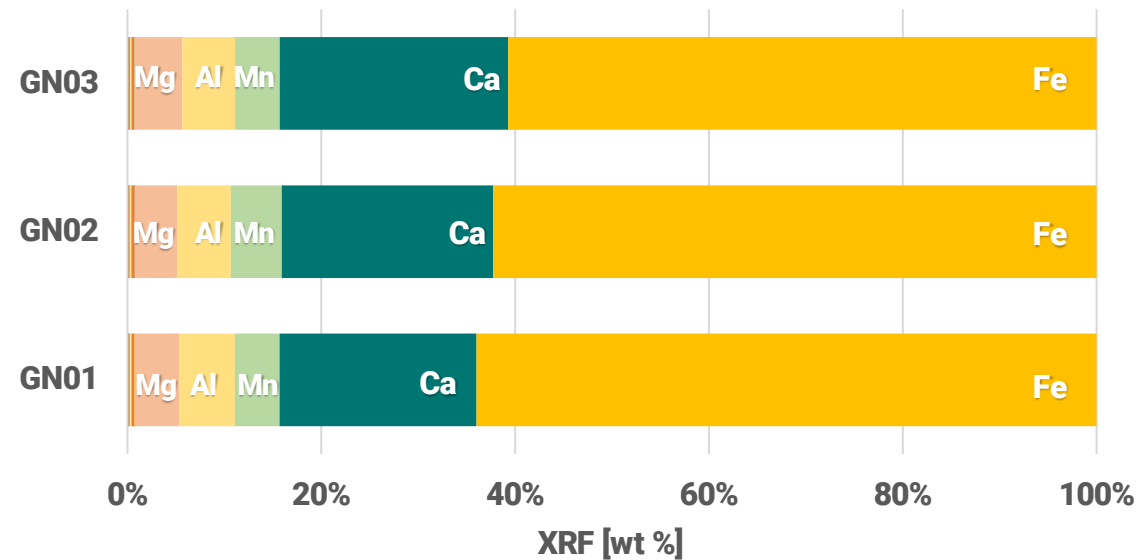
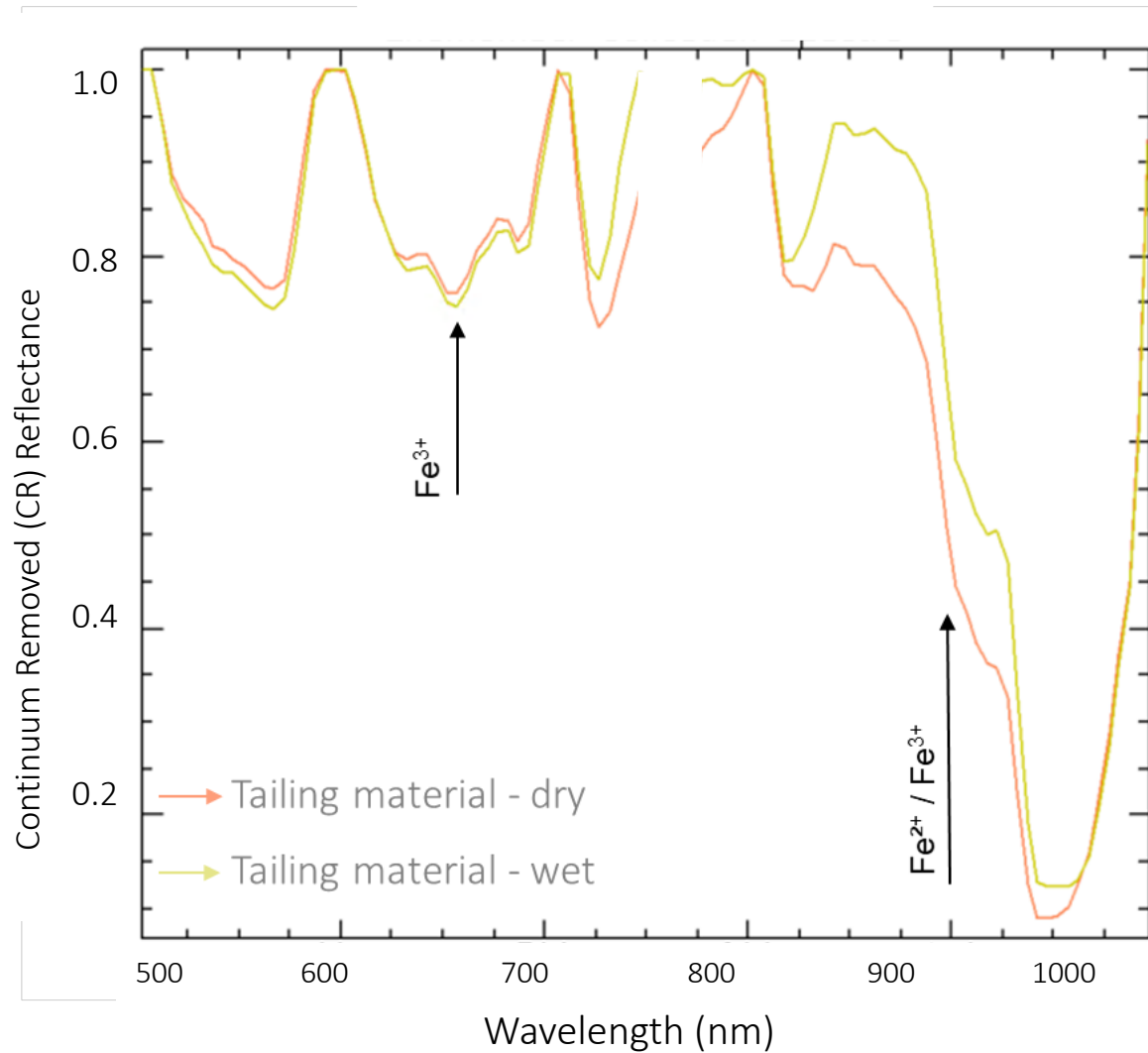


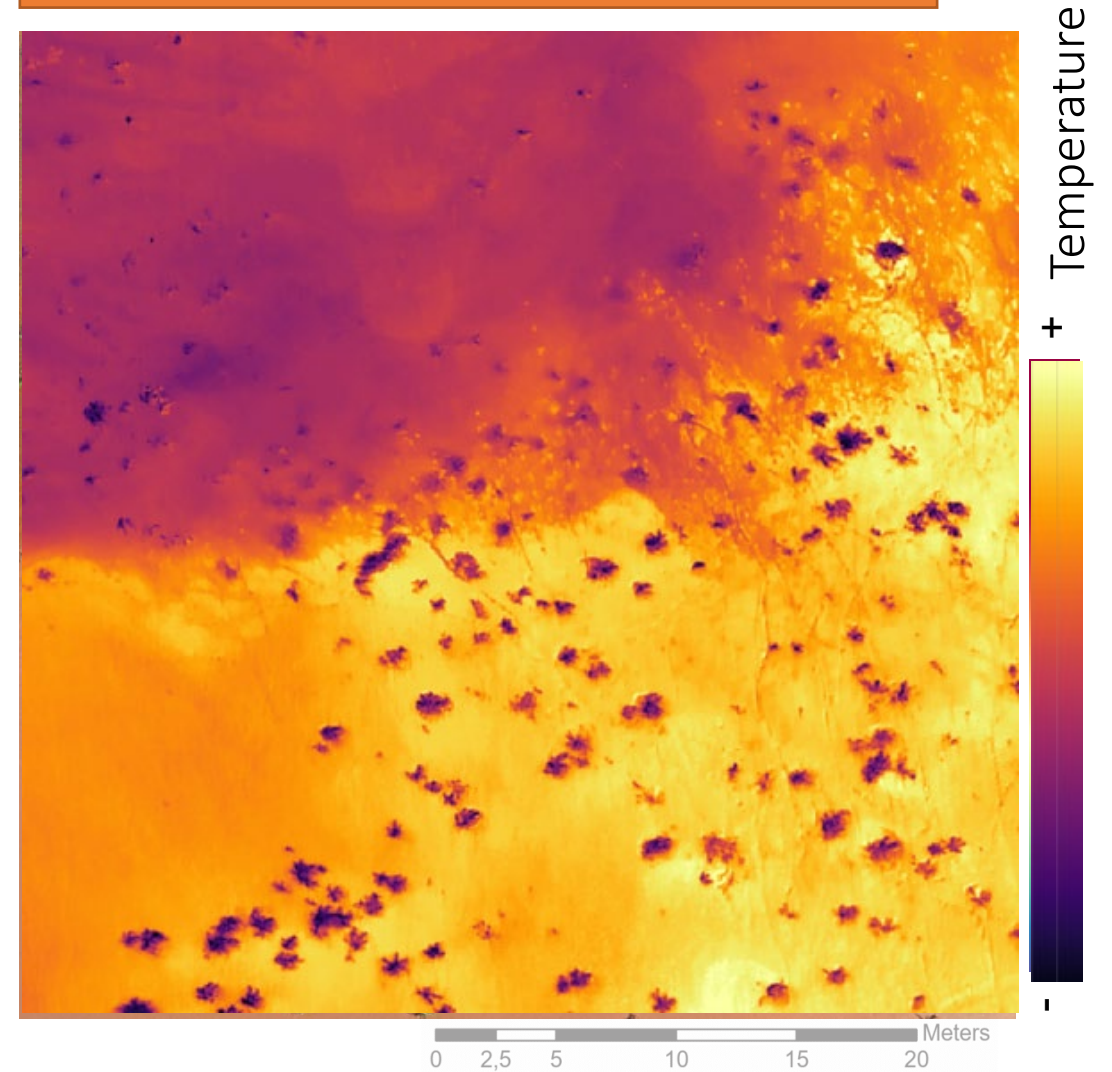
Chart of the main element fractions of three sludge samples determined by the **XRF** analysis.

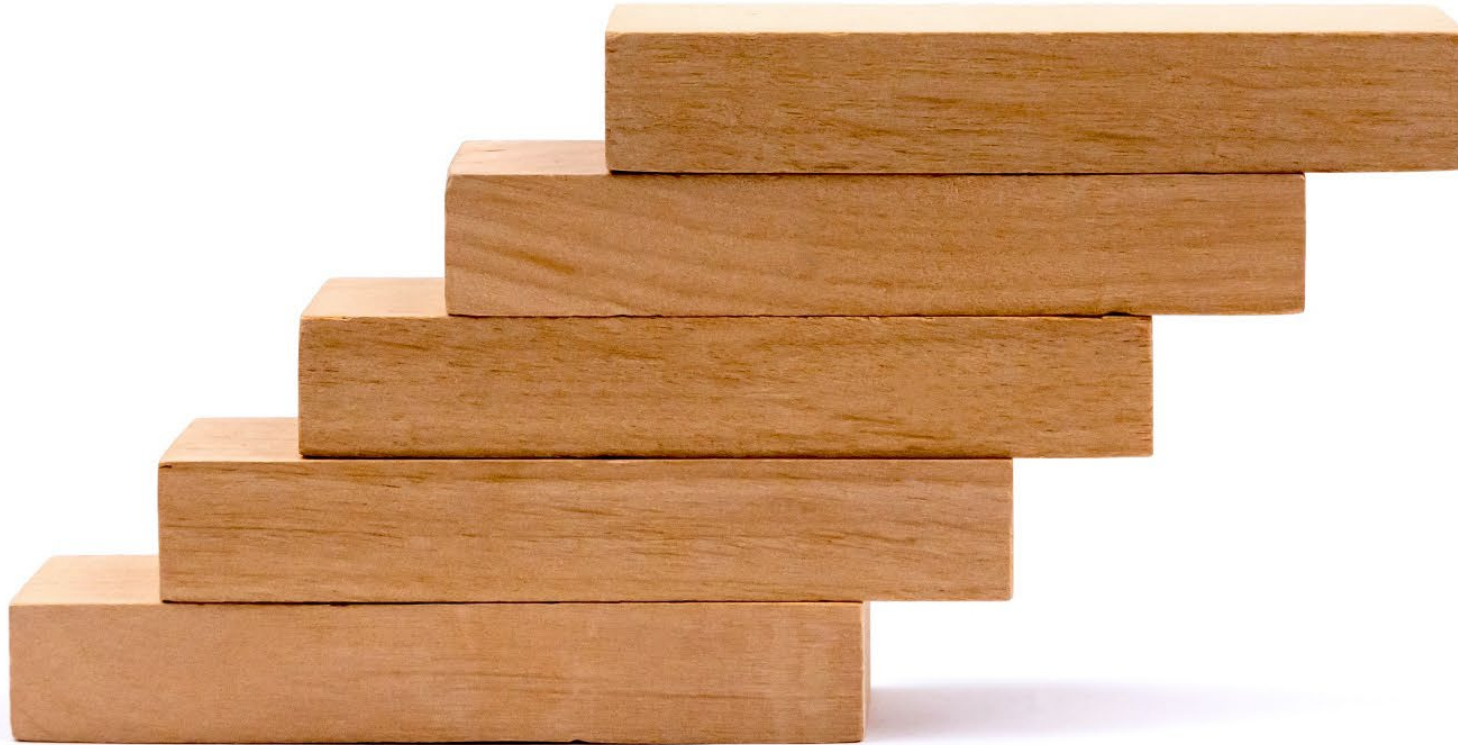
XRF performed at German Mining Museum, Dr. Michael Bode, and Mr. Till Genth

High-resolution mapping



Fe band ratio (650/735 nm) and Temperature





Research and Development

Water monitoring solution



RPAS-survey



Rikola HS Frame Based Camera

Test site

Tintillo and Odiel River confluence, Huelva



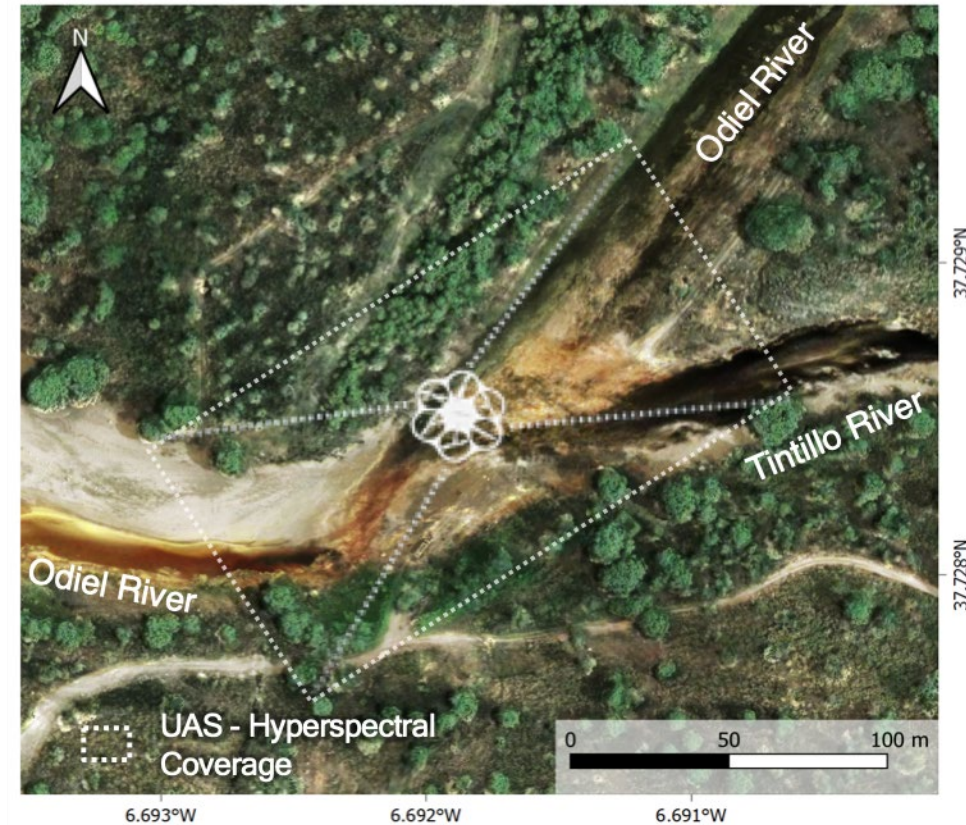
Interaction of very acidic water (pH 2.5 – 3.0) with neutral water (pH 7.0 – 8.0).



In-situ measurements and spectral validation



Water samples for analysis



Map catalogue for interpretations and decision making

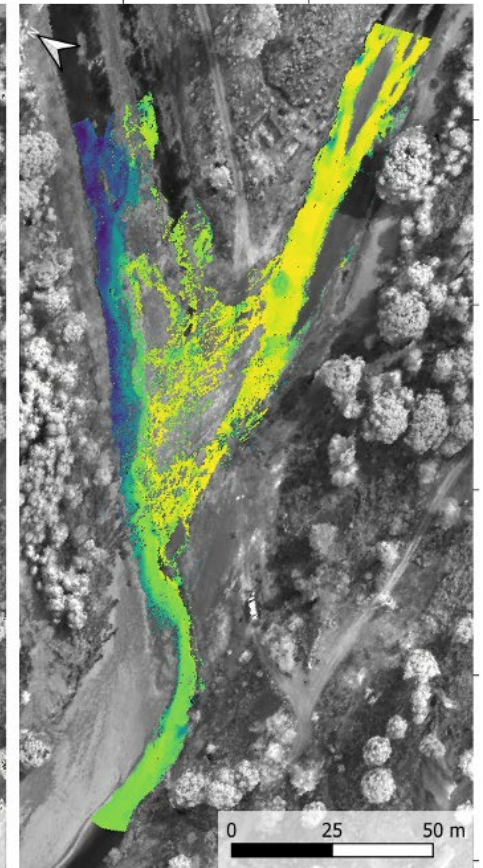
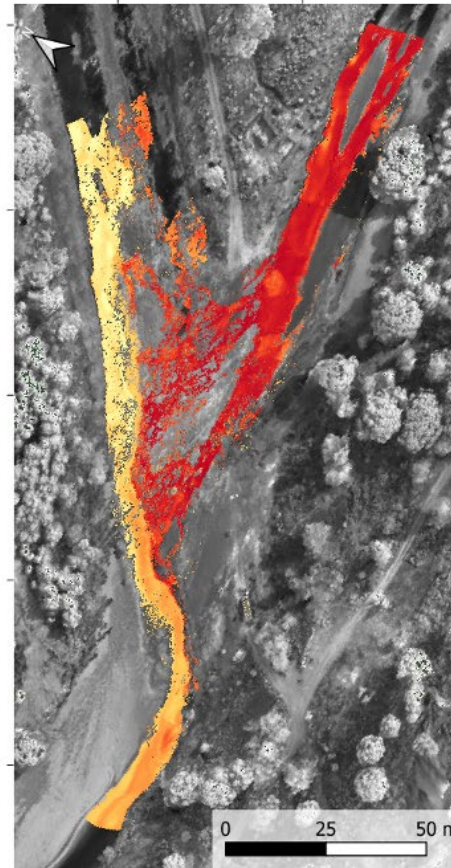
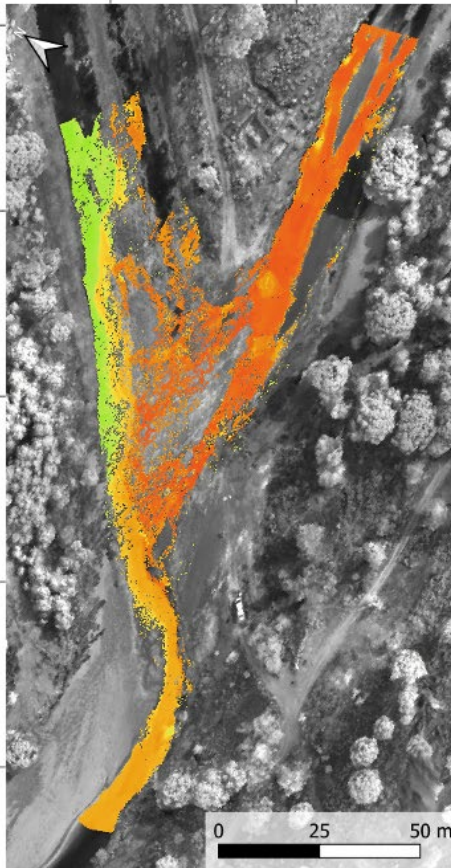
Supervised Classification (SAM)

RGB

River borders

Multivariate RF regression

River Flow Path



- Goethite
- Schwertmannite
- Hematite
- Jarosite

2.5 7.5
pH value

0 326
Fe (mg/L)

200 575
Eh (mV)

Micro-scale characterization

Spectral, chemical and mineralogical characterization of waste via innovative sensors

Spectral, 2022



Laser induced breakdown spectroscopy (LIBS)

TUBAF, 2022

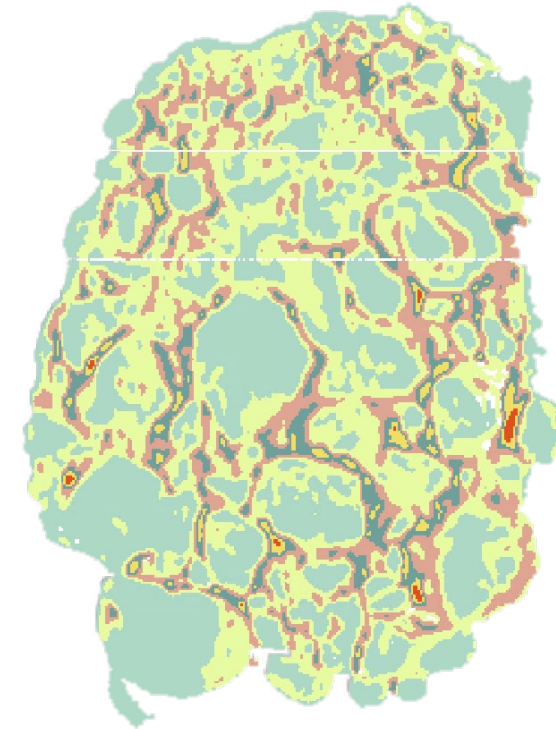


Hyperspectral Imaging (HSI)

TUDELFT, 2022



Fourier-transform infrared Spectroscopy (FTIR)



Minerals

- Quartz
- Kaolinite
- Muscovite K-rich
- Muscovite Al-rich

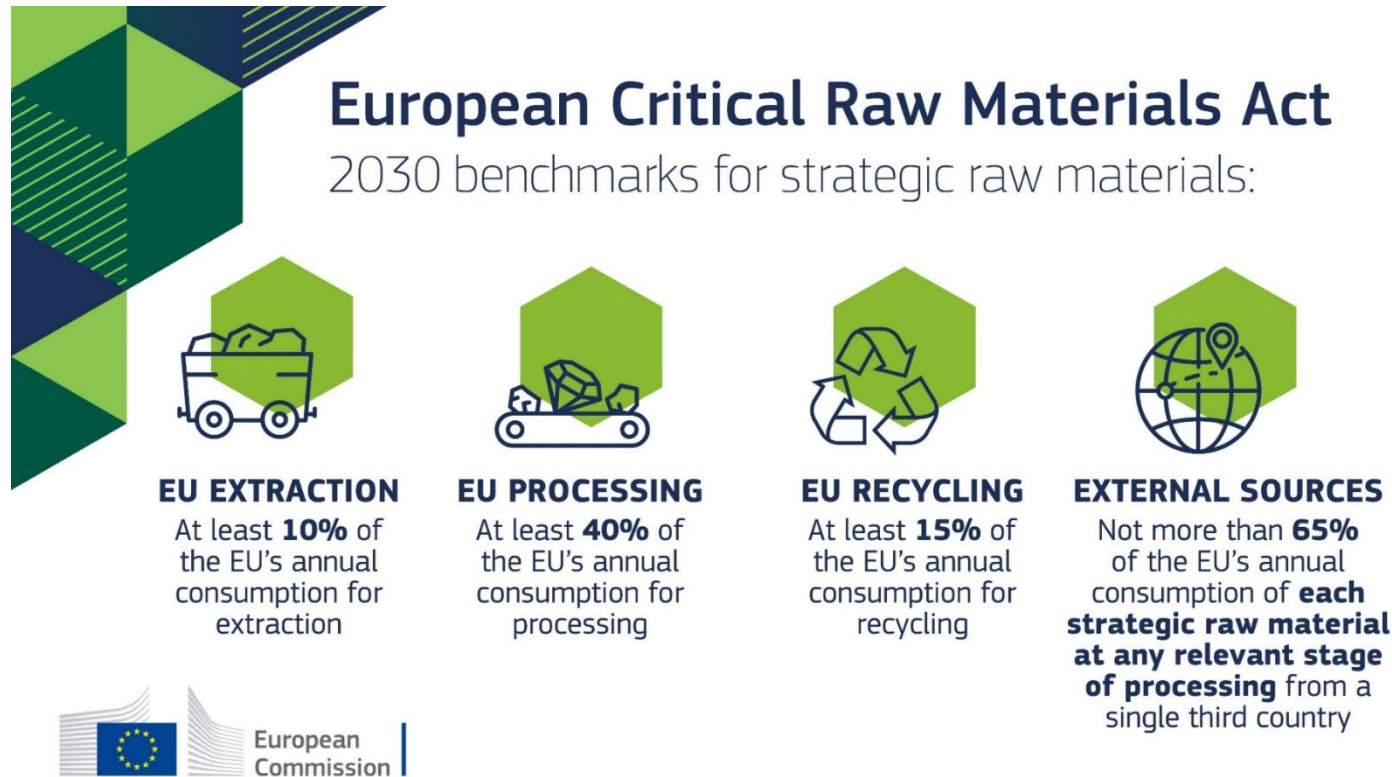
Spectral Angle Mapper

Spectral signature and mineralogy

Flores, H., et al. (2023, June). TRIM4Post-Mining: Mine Waste Management and Risk Monitoring—A lignite mine case. In *84th EAGE Annual Conference & Exhibition (Vol. 2023, No. 1, pp. 1-5)*. European Association of Geoscientists & Engineers.

Take away messages

Without energy-transition (critical/strategic) metals, there is no transition to green economy



So what?

- **Relocation of the whole value chain**
- **Recycling can only contribute between 10% -30% of needs**
- **Opportunities for reindustrialization**
- **Waste at all stages**

“We need to open new CRM mines, responsibly!”

Peter Tom Jones Director KU Leuven Institute for Sustainable Metals and Minerals

Take away messages

While tailings are waste, they are not useless



... there are examples of **repurposing** the mining areas into tourist attractions or science education sites...



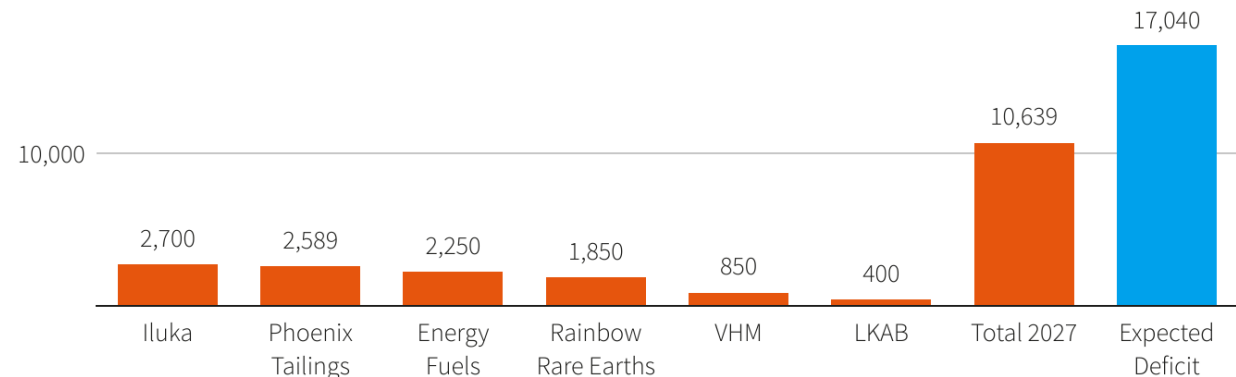
... estimations around **\$10B** in total metal value in Canadian gold mining waste...



.... research on a process in which tailings **naturally draws CO₂** from the air and traps it in tailings

Rare Earth Output to Jump from Discarded Mine Waste

Six advanced global projects plan to extract rare earths from mine tailings and by-products in coming years, helping to ease expected shortages of the minerals used in electric vehicles and wind turbines

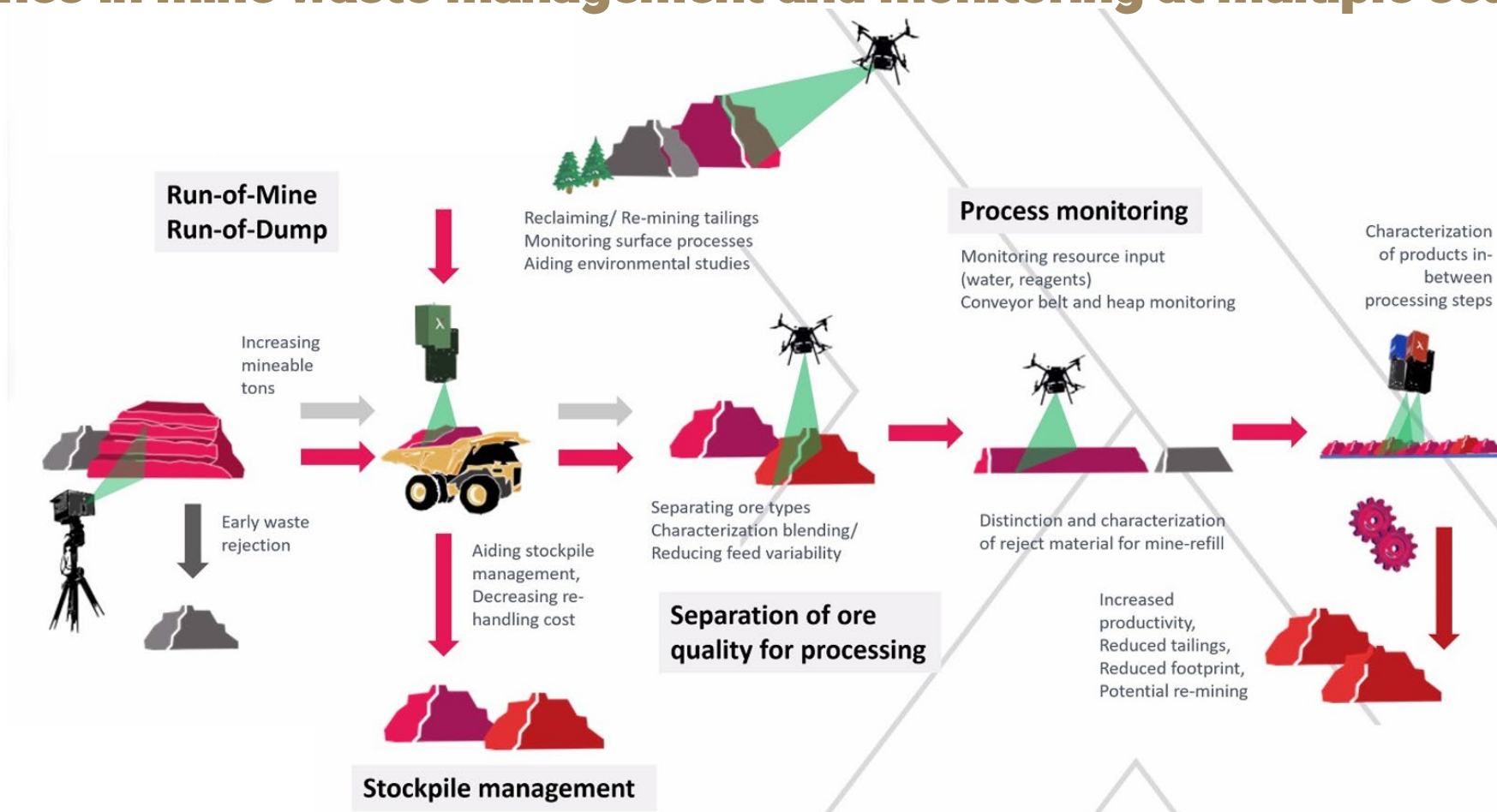


Note: Yearly production in tonnes of neodymium and praseodymium (NdPr) oxide in 2027. LKAB output of total rare earths is 2,000 T, NdPr is estimated by Adamas. Phoenix to produce 2,200 T of NdPr metal, Adamas calculated equivalent in oxides. Energy Fuels figure is midpoint of projected output of 1,500-3,000 T.

Source: Companies and Adamas Intelligence

Take away messages

The trend towards innovative sensors development can enhance traditional routines in mine waste management and monitoring at multiple scales



Source: HySpex, 2022

Thank you!



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