Evaluating the Adsorption Performance of Economical and Environment-friendly Arsenic Adsorbents: A Comparison between CMDS-Bead and GFH

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Introduction



✓ The problem of arsenic contamination

- Arsenic emanating from mine drainage substantially endangers our health and crops through the contamination of surface and groundwater
- World Health Organization (WHO) drinking water standard for arsenic: 0.01 mg/L

✓ The effective removal technique <Adsorption>

- Adsorption technology is widely used due to its simplicity, costeffectiveness, and high removal efficiency
- In particular, adsorbents based on ferric hydroxides are known to be excellent for arsenic removal due to their strong binding capacity with arsenic

Introduction



✓ Characteristics of ferric hydroxides

- Large surface area
- GFH has a large specific surface area of 222 m²/g (Kumar et al. 2020)
- High point of zero charge (PZC)
- Shows excellent effectiveness in adsorbing arsenic, which behaves as oxidized anions
- High chemical affinity between arsenic and iron
- Arsenic ions can be electrochemically adsorbed onto ferric hydroxides

> Adsorbents made of ferric hydroxides

GFH (Granular Ferric Hydroxides), CMDS (Coal Mine

Drainage Sludge), etc.

✓ Adsorbent Introduction

- **CMDS-Bead and CMDS-Pellet** : Processed into beads and pellets from sludge of the Yeongdong coal mine drainage treatment facilities
- **GFH** : Commercially manufactured ferric hydroxides



✓ Batch experiment

This experiment was conducted in duplicate

+

 $Na_2HAsO_4 \cdot 7H_2O(98\%)$

Deionized water

- Adsorption isotherm experiments
- 1) Prepared solutions of arsenic (As(V)) at **different concentrations** : (1, 5, 10, 15, 25, 40, 60, 80, 100 mg/L)
- 2) 40 mL of As(V) solution was added to 50 mL conical tubes, and 0.2 g of each adsorbent was dosed into them
- 3) The samples were reacted in a constant temperature shaker at 25±1°C and 150 rpm for either 3 days or 30 days, and then filtered using 0.45 µm filter paper
- 4) After sampling in conical tubes, the pH was lowered to below 2 using HNO_{3.} and the samples were refrigerated at 4°C
- 5) Arsenic concentrations were then measured using Inductively Coupled Plasma-Optical Emission Spectrometry (ICP-OES)
- The adsorption isotherm results for three different adsorbents were analyzed using Langmuir and Freundlich models to assess their characteristics

✓ Batch experiment

Adsorption kinetic experiments

This experiment was conducted in duplicate

The pH was adjusted to 6 using NaOH and HCl

- 1) Prepared solutions of arsenic (As(V)) at a concentration of 29.49 mg/L : Deionized water + $Na_2HAsO_4 \cdot 7H_2O(98\%)$
- 2) 40 mL of As(V) solution was added to 50 mL conical tubes, and 0.2 g of each adsorbent was dosed into them
- 3) The solution was reacted for up to **720 hours** at 25± 1°C and 150 rpm, then filtered using a 0.45 µm filter paper
- 4) After sampling in conical tubes, the pH was lowered to below 2 using HNO₃, and the samples were refrigerated at 4°C
- 5) Arsenic concentrations were then measured using ICP-OES
- The results of the dynamic adsorption experiments for each of the three adsorbents, based on reaction time, were analyzed using Pseudo-First-Order (PFO) and Pseudo-Second-Order (PSO) kinetic models to evaluate the characteristics of each adsorbent

✓ Column experiment methodology

- Column Specifications
- H: 30 cm, D: 5 cm, V: 588 mL
- Raw Water Sources
- The adsorption experiments were conducted using raw water from the Goro (GR; As: 0.2-0.5 mg/L) and the Geumjeong (GJ; As: 0.4-0.7 mg/L) mine drainages
- EBCT and Flow Rate
- Set an Empty Bed Contact Time (EBCT) of 22.4 min, with a flow rate of 14 mL/min and a media height of 16 cm
- Sample Collection and Storage
- Weekly sampled, acidified with HNO_3 to pH below 2, and stored at 4°C
- Analysis
- Arsenic concentration was analyzed using ICP-MS

✓ Column experiment methodology

- Goro mine drainage (GR)



- Geumjeong mine drainage (GJ)



✓ Column experiment methodology

- Photo of the progress of the column experiment



- Shape and size of adsorbents



- Results for adsorption isotherm experiment (CMDS-Bead)
 - 3 days
 - A higher R² of 0.9719 was observed using the Langmuir model
 - Langmuir K(K_L) : 0.069 L/mg
 - Maximum adsorption capacity (Q_{max}) : 1.1855 mg/g

Arsenic Concentration	Adsorption Rate
1 mg/L	12.4 %
80 mg/L	11.3 %
100 mg/L	12.0 %



- Results for adsorption isotherm experiment (CMDS-Bead)
 - 30 days
 - A higher R² of 0.9535 was observed in the Langmuir model
 - K_L : 0.31596 L/mg
 - Q_{max} : 16.285 mg/g

Arsenic Concentration	Adsorption Rate
1 mg/L	100 %
60 mg/L	81.9 %
100 mg/L	79.7 %



- Results for adsorption isotherm experiment (CMDS-Pellet)
 - 3 days
 - A higher R² of 0.9704 was observed with the Langmuir model
 - K_L: 0.0437 L/mg
 - Q_{max} : 1.8153 mg/g

Arsenic Concentration	Adsorption Rate
1 mg/L	12.2 %
80 mg/L	20.8 %
100 mg/L	23.3 %



- Results for adsorption isotherm experiment (CMDS-Pellet)
 - 30 days
 - Although the Freundlich model exhibited a higher R², the Langmuir model also showed a significant R²
 - Q_{max} : 16.7054 mg/g

Arsenic Concentration	Adsorption Rate
1 mg/L	100 %
60 mg/L	85.4 %
100 mg/L	79.2 %



- Results for adsorption isotherm experiment (GFH)
 - 3 days
 - The Langmuir model had a high R², but a higher
 R² of 0.9889 was observed in the Freundlich
 model
 - K_L: 0.0437 L/mg
 - K_F : 0.9047 (mg/g) (L/mg)^{1/n}
 - Q_{max} : 2.7331 mg/g

Arsenic Concentration	Adsorption Rate
1 mg/L	93.8 %
80 mg/L	33.4 %
100 mg/L	38.9 %





15/24

✓ Results for adsorption kinetic experiments (CMDS-Bead) ❖ Initial arsenic concentration of 29.49 mg/L



- No adsorption equilibrium was observed
- The **PFO** kinetic model exhibited a relatively higher R² value of 0.9719

✓ Results for adsorption kinetic experiments (CMDS-Pellet) ❖ Initial arsenic concentration of 29.49 mg/L



- This demonstrates a trend of increasing adsorption rate over time
- No adsorption equilibrium was noted
- A higher R² value of 0.7663 was seen in the PSO model compared to the PFO kinetic model

✓ Results for adsorption kinetic experiments (GFH) ❖ Initial arsenic concentration of 29.49 mg/L



- The adsorption appeared to approach equilibrium between 15 and 30 days
- A higher R² value of 0.9939 was observed in the PSO kinetic model compared to the PFO kinetic model
- ✤ For GFH, similar results aligning with the PSO kinetic model were also reported by Kumar et al. (2020)



19/24



20/24

15,000

GFH

15,000

GFH

✓ Arsenic in effluent of column & breakthrough

- CMDS-Pellet
- The assessment showed that from the beginning, the discharge did not meet the allowed standards



21/24

✤ Arsenic discharge standard in the South Korea (0.05 mg L⁻¹)

✓ Results for column experiments

- Calculated hydraulic conductivities
- The adsorbent repair conductivity is evaluated based on the modified Darcy's law equation

$$K = \frac{Q \cdot L}{A \cdot h \cdot t} \ (cm/sec)$$

(K : hydraulic conductivity [cm/sec], Q : flow rate [cm³/s], A : sample cross-sectional area [cm²], L : adsorbent length [cm],

t : permeation time [sec], h : head difference [cm])

Adsorbent	Hydraulic conductivity (cm/sec)	Comparison
CMDS-Bead	5.32 x 10 ⁻²	classified as homogeneous sand
CMDS-Pellet	9.51 x 10 ⁻²	similar to homogeneous gravel or sand
GFH	1.49 x 10 ⁻²	classified as homogeneous sand

Conclusion

- Adsorption isotherm experiments
 - CMDS-Bead & Pellet: Langmuir & Freundlich models
 - GFH: Langmuir model
- Adsorption kinetic experiments
 - GFH and CMDS-Pellet: PSO model
 - CMDS-Bead: PFO model (may require longer-period assessment)
- Column experiments (Breakthrough point)
 - CMDS-Bead: 10,145 BV (GR) / 8,861 BV (GJ)
 - GFH: >13,291 BV
 - ➤ Overall, CMDS-Bead, which repurposes waste materials while also being cost-effective, has demonstrated a high adsorption capacity similar to that of GFH → environment-friendly and alternative arsenic adsorbent

Adsorbents	Q _{max} (mg/g)
CMDS-Bead	16.2
CMDS-Pellet	16.7
GFH	17.6

23/24

THANK YOU for your attention