

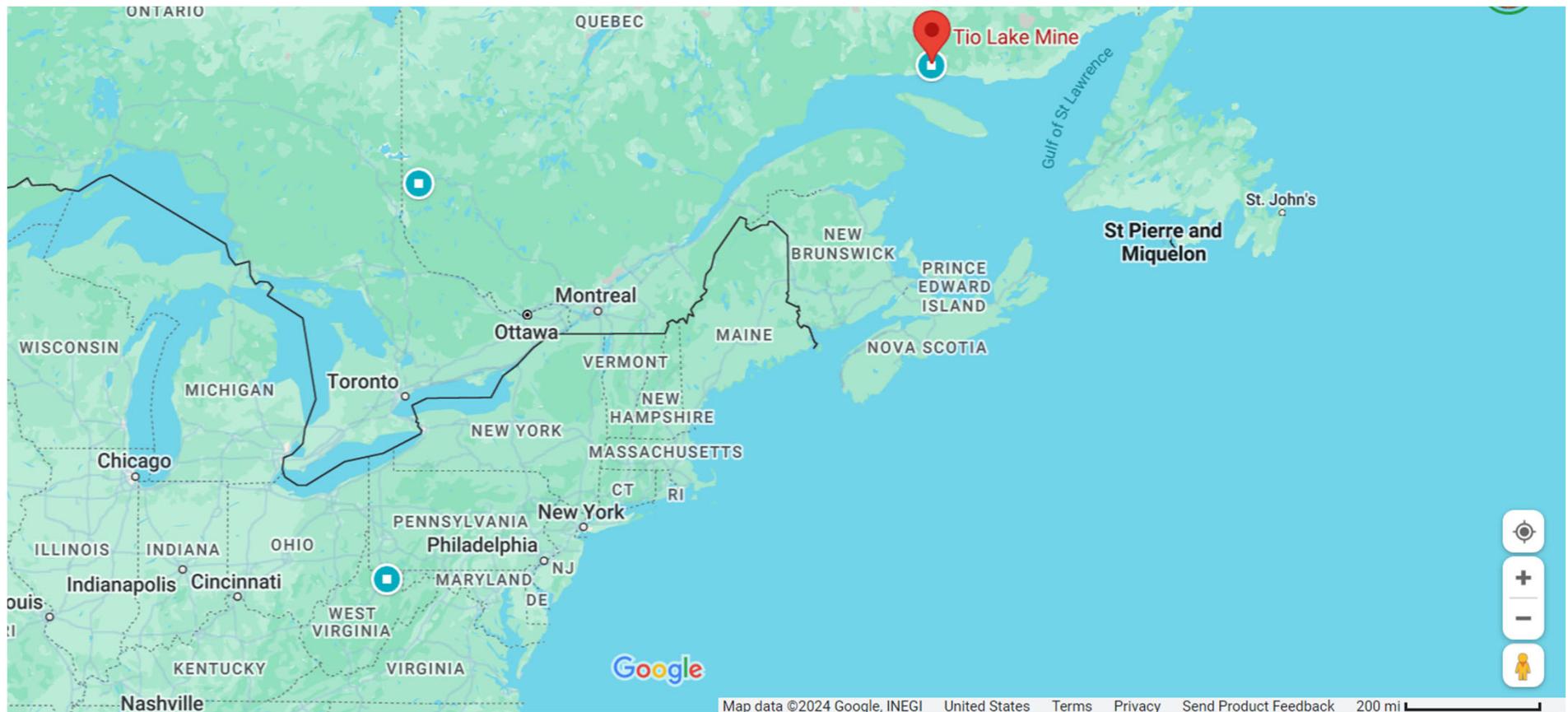
Development of a prediction method for contaminated neutral drainage: Case of Lac Tio, Québec

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Presentation outline

- Introduction
- Methods:
 - Initial characterization
 - Column experiment
 - Use of EDTA
 - Batch Sorption tests
- Results and interpretations
- Conclusions and research perspective

Introduction (1)



Introduction (2)



Lac Tio Mine → Largest massive Ilmenite deposit in the world



Introduction (2)

Acid Mine Drainage =

Sulfide oxidation >
(Acidity + Metals + Sulfate)

Neutralization



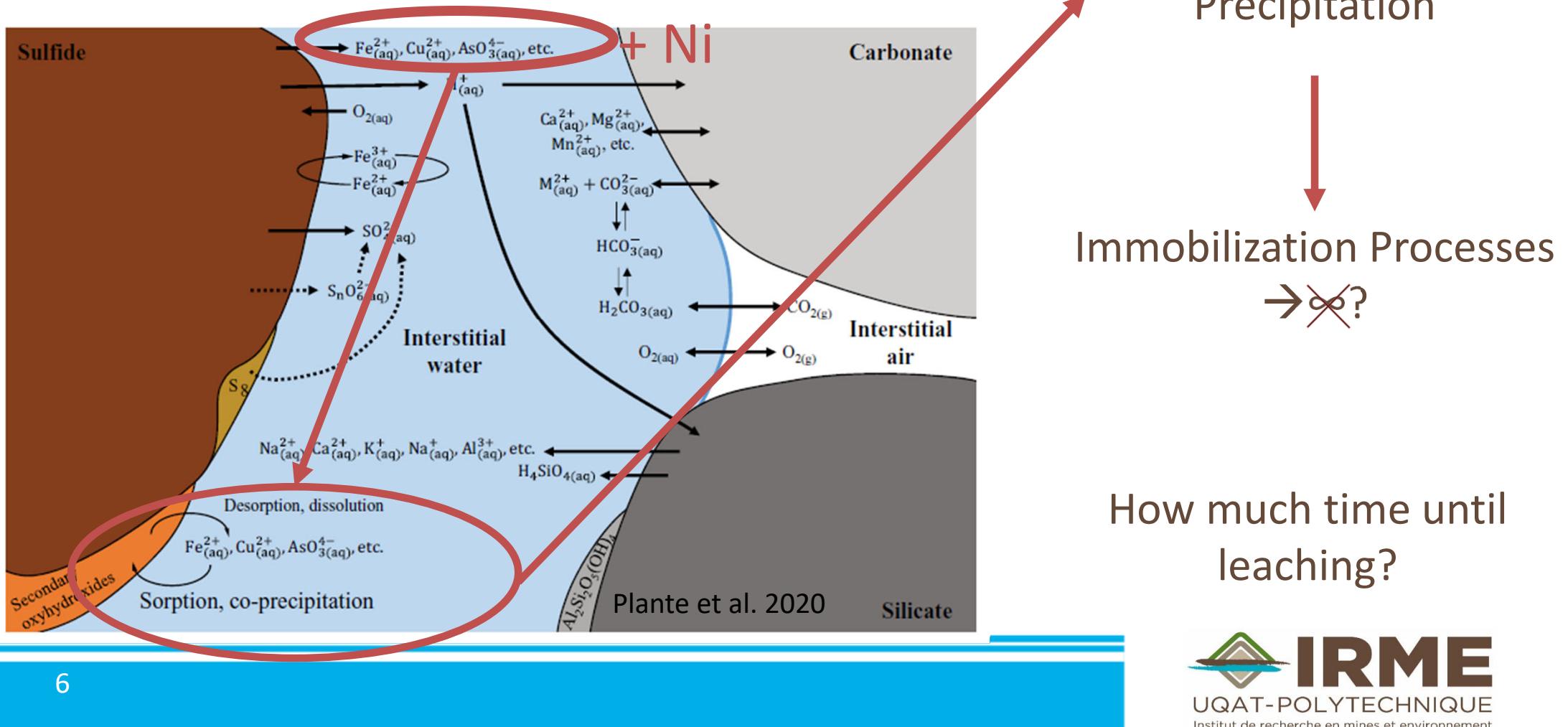
https://d9-wret.s3.us-west-2.amazonaws.com/assets/palladium/production/s3fs-public/styles/side_image/public-thumbnails/image/acid-mine-drainage_0.jpg?itok=oe2ZC5i

Contaminated Neutral Drainage (Neutral Mine Drainage):

Sulfide oxidation
(Acidity + Metals + Sulfate)
I - - - → ⚡

< Neutralization

Introduction (3)

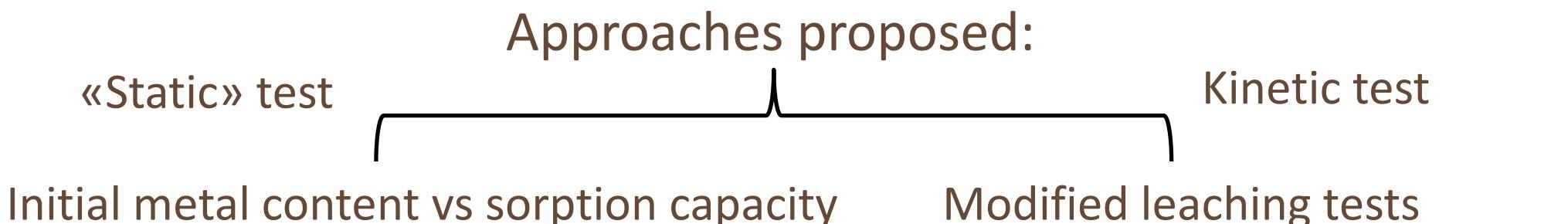


Why use Lac Tio waste rocks?

- Waste rocks from Lac Tio are known for Ni-CND after a few decades of surface storage conditions (caused by sorption mechanisms) (e.g., Pepin, 2009; Plante et al., 2010, 2015, Poaty et al., 2021)
- Mine still operating → “fresh” waste rocks available
- They were the ideal material as “positive control” for CND risk assessment

Why predict CND and how?

- In some case (like Lac Tio mine), classical kinetic tests with deionized water cannot adequately predict CND
 - Consequence: Waste rocks leaches metals after multiple years when sorption sites are saturated



Method Outlook

Metal concentrations assessment:
4-Acid Digestion + ICP

Deportment of metals:
SEM

Are these metals leachable?

Leachability and rate of metal release:
EDTA leaching

Are the metals readily released?

Capacity of the material to retain the metals:
Sorption experiments

If $[Metals] >$ Sorption capacity
→ High* possibility of CND

If $[Metals] =$ Sorption capacity
→ Moderate* possibility of
CND

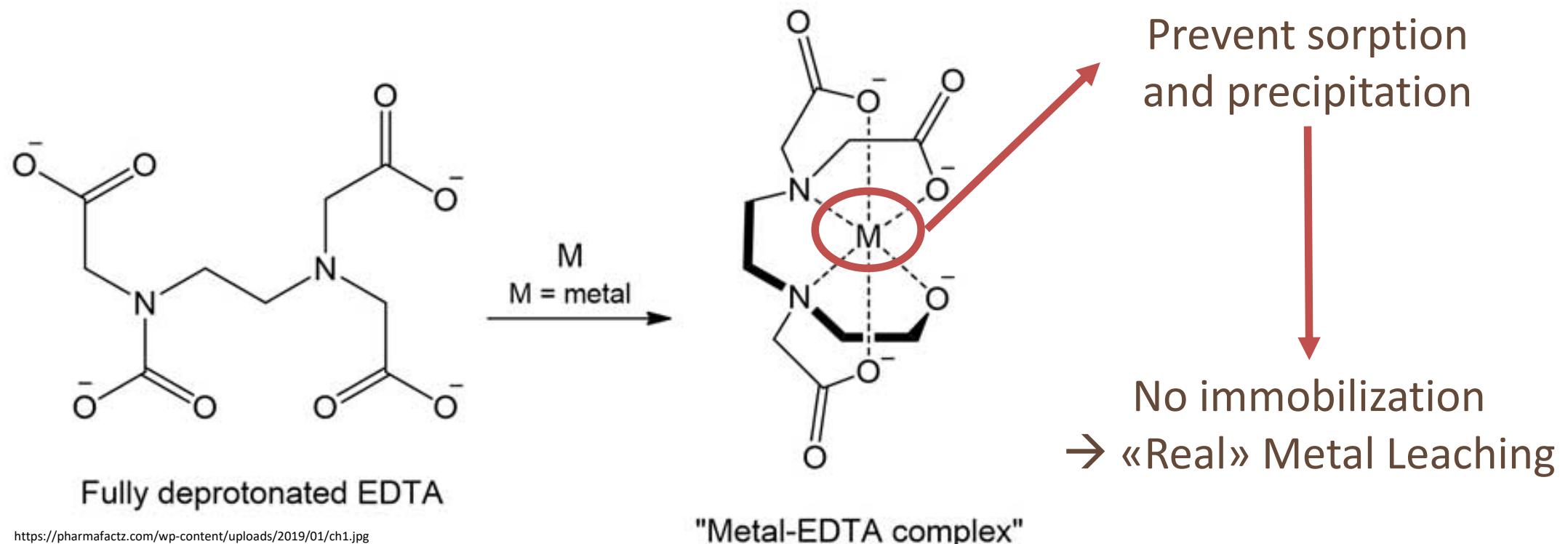
If $[Metals] \ll$ Sorption capacity
→ Low* possibility of CND

*Thresholds to be determined
and interpreted on a case-to-
case basis

Initial Characterizations + Microscopy

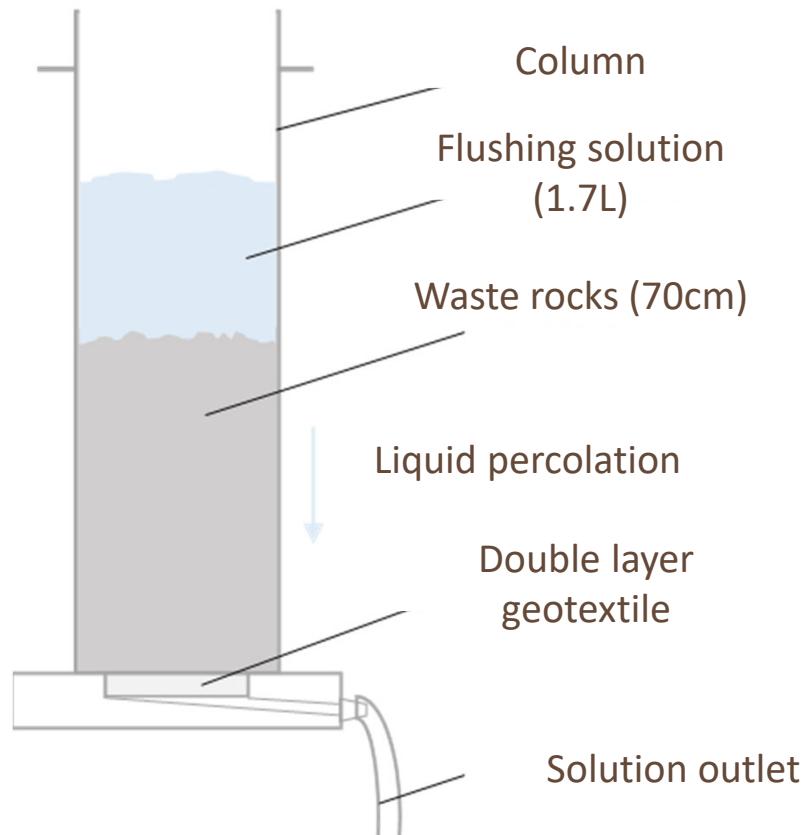
- Initial Characterizations
 - 4-acid Digestion + ICP-MS
 - Acid Base Accounting AP-NP (potential for AMD)
 - AP= $31.25 * \%S_{tot}$
 - NP → Modified Sobek (Lawrence and Wang, 1996)
- Mineralogy
 - FE-SEM with EDS-SSD
 - General mineralogical assemblage
 - Ni deportment within the minerals

Methods (Column experiments)



<https://pharmafactz.com/wp-content/uploads/2019/01/ch1.jpg>

Method (Column experiments)

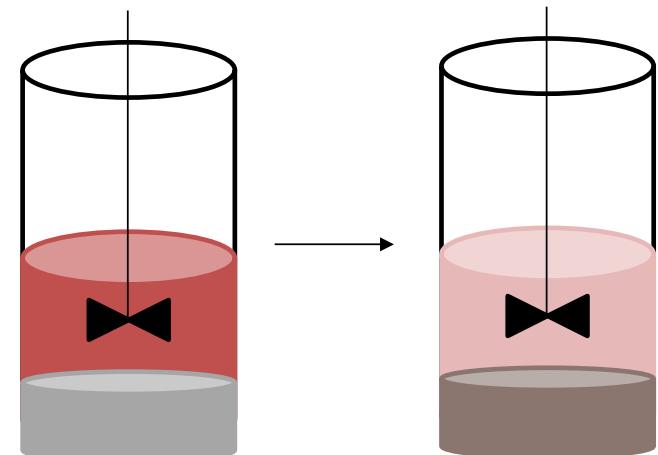


2 columns (CTRL and EDTA)
Flushed every two weeks
1.7 L of deionized water
1.7 L of EDTA solution (adaptive concentration, buffered to pH 7.5)
183 days in total

Potential for Ni-CND + Ni leaching rates

Method (Batch Sorption)

- Batch Sorption Tests
 - 10, 25, 50, 100, 250 mg/L Ni
 - Fixed liquid-solid ratios of 4 and 10
 - Determination of maximal sorption capacity with Langmuir isotherms (q_{\max})



Results

Al	Ca	Fe	Ni	S	Si	Carbon	NNP Sobek	NP/AP
%	%	%	mg/kg	%	%	%	kg CaCO ₃ /t	(-)
5.2-6.0	2.7-3.0	18–23	270–590	0.17-0.23	14.1-15.4	<0.05	0.1-2.3	1-1.4

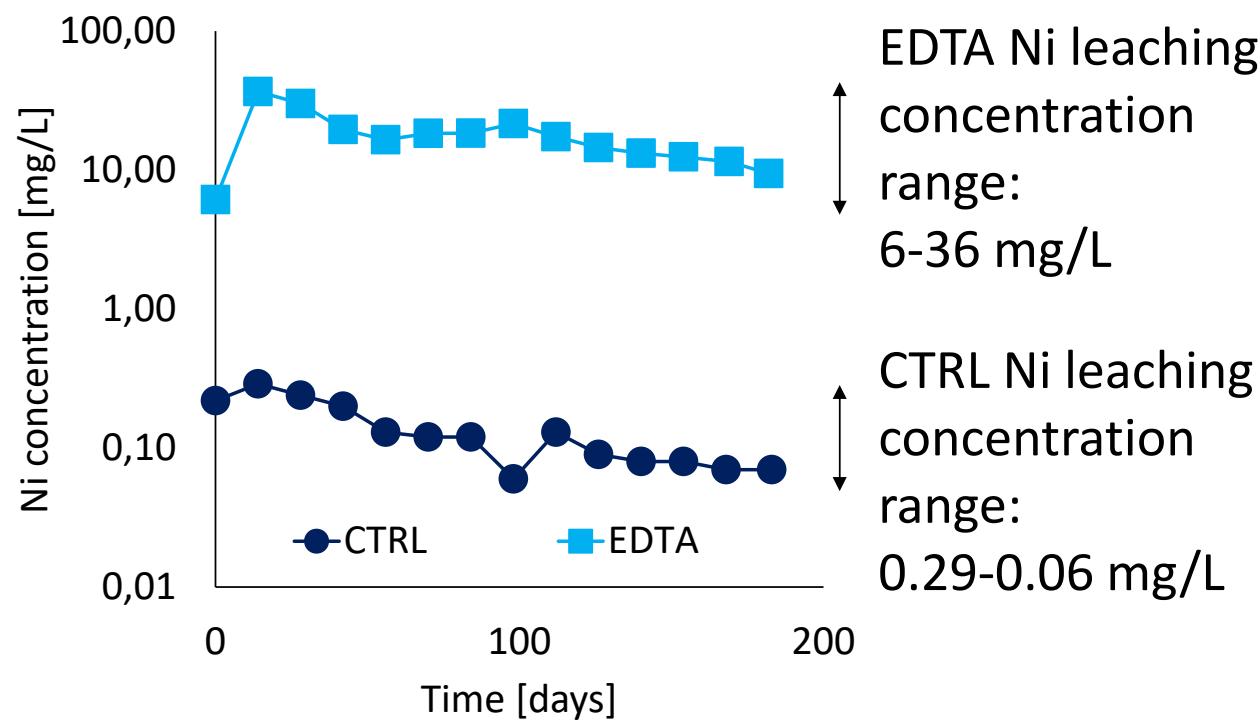
- Ni total concentrations in the waste rocks 270-590 mg/kg of waste rock
- Sobek NNP and NP/AP suggests uncertain acid generation

Mineralogy (Automated SEM)

Ni is mainly associated to pyrite

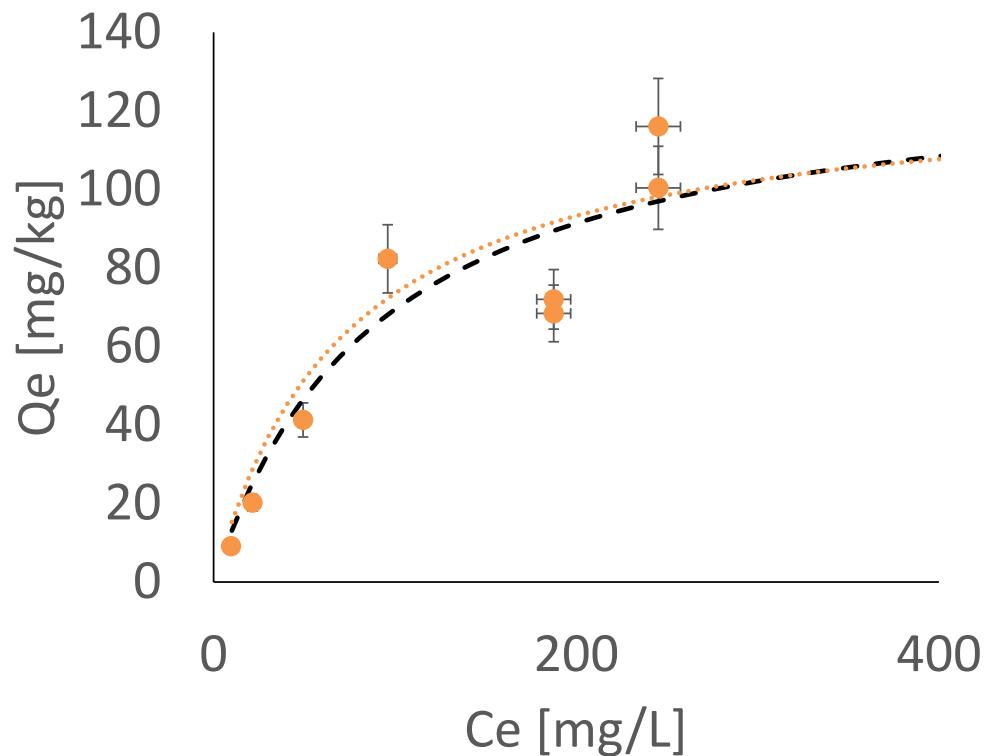
Mineral	SEM (% wt)
Plagioclase	35.4
Ilmenite	45.3
Pyrite	0.5
Enstatite	9.5
Magnetite	5.4
Other Minerals	3.9

Column leaching (2)



- Increase of Ni concentrations in EDTA – No immobilization mechanisms
- Ni leaching rates:
 - CTRL 0.0007 mg/kg/d
 - EDTA 0.105 mg/kg/d

Batch Sorption



Updated from paper (additional experiments)

Results for fixed L/S = 4
(30ml/7.5g) , 0.1 M MES
(pH 6.15 buffer)

Langmuir linearized:

q_{\max} 133 mg/kg, K_L 0.011 L/mg

Non Linearized Langmuir:

q_{\max} 127 mg/kg, K_L 0.014 L/mg

Safe in terms of CND?

Comparison with Plante et al. 2010:

Is known to generate Ni-CND

	This study	Plante et al. 2010 Fresh (Mean)	Plante et al. 2010 Weathered (Mean)
q_{\max} Ni [mg/kg]	130 (pH 6.15) Grain size <2 mm	533 (pH 7) Grain size <u><0.2 mm</u>	233 (pH 7) Grain size <u><0.2 mm</u>
Total Ni [mg/kg]	270-590	383	336
Ratio Q_{\max} Ni vs Total Ni [-]	0.5-0.2	1.4	0.7
Total average Ni+Cu+Co+Zn [mg/kg]	701	1106	996
Ratio Q_{\max} Ni vs Metals [-]	0.2	0.5	0.2

Onset of Ni-CND

- Because [Ni] in the waste rock > Sorption capacity
 - Potential risk for Ni-CND in the long term
- How much time before CND is generated in the column:
 - EDTA leaching rates (no immobilization) 0.105 mg Ni/kg/d
 - Maximal sorption capacity = 130 mg/kg
 - 1238 days → ≈3½ years before sorption site saturation

Updated from paper (additional experiments)

Conclusion and research perspective

- Initial characterizations showed concentrations of Ni between 270-590 mg/kg
 - Ni is situated within pyrite grains that oxidize under column conditions
 - Kinetic testing suggests material is Ni-generating
 - Material sorption capacity around 130 mg/kg Ni at pH 6.15
-
- **Potential risks of CND** $q_{\max} < [Ni]$
 $q_{\max} \ll [Ni+Co+Cu+Zn]$

Perspectives

- How does sorption potential change over time?
- How does the laboratory sorption potential apply to the field?
- How does ions competitiveness affect sorption mechanisms?
- Is the modified leaching method applicable to other materials/ions?



UN PARTENARIAT
UNIQUE,
DES SOLUTIONS
CONCRÈTES ET DURABLES



MINE RAGLAN
UNE COMPAGNIE GLENCORE

RioTinto

Mitacs

Conclusion and research perspective

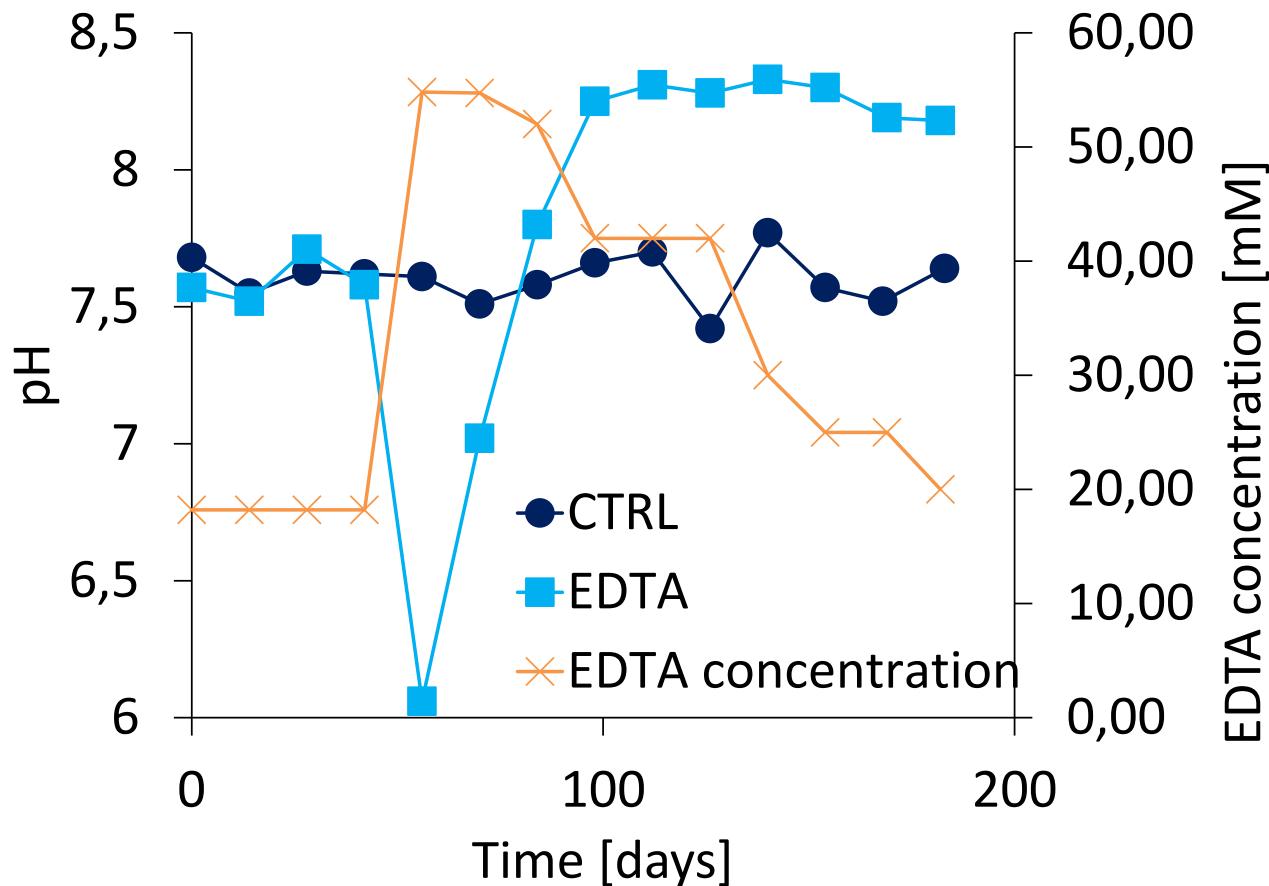
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- **Potential risks of CND**

$$q_{\max} < [Ni]$$
$$q_{\max} \ll [Ni+Co+Cu+Zn]$$

Annexes

Column Leaching (1)



- CTRL: stable pH
- EDTA: variations of pH with changes in EDTA concentrations