



# Effect of Alkaline Fills on AMD Control



# Overview

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- Positive Impact of Valley Fills
  - » Improved Water Quality
  - » Improved Aquatic Environment
  - » Improved Compliance
  - » Decreased Cost



# Project Area

- Black Castle Surface Mine
- MTR / Contour-HWM operation
- Operations from the late 1980's
- Production growth from .25mm tpy to 4mm tpy
- Approximately 400 jobs
- xx million per year in taxes

# Existing Conditions

- Valley Fills from Number 5 Block mining
- ABA's prior to  $\text{H}_2\text{O}_2$  treatment
- Heavy water treatment
- Frequent pond maintenance



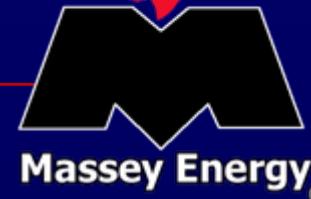


# What was going on...



# Then comes...





# A little bit more...





# And Finally...





# One simple question

- Millions of tons of reserves, and big annual treatment costs
- It's what every coal miner would ask?
- How do I mine my way out of this?



# Simple Mass Balance on a Big Scale

- An abundance of alkalinity will counteract a limited amount of acidity.
- The neutralized acidity will allow of the precipitation of metals
- Additional metals will not be mobilized because acidity is limited.



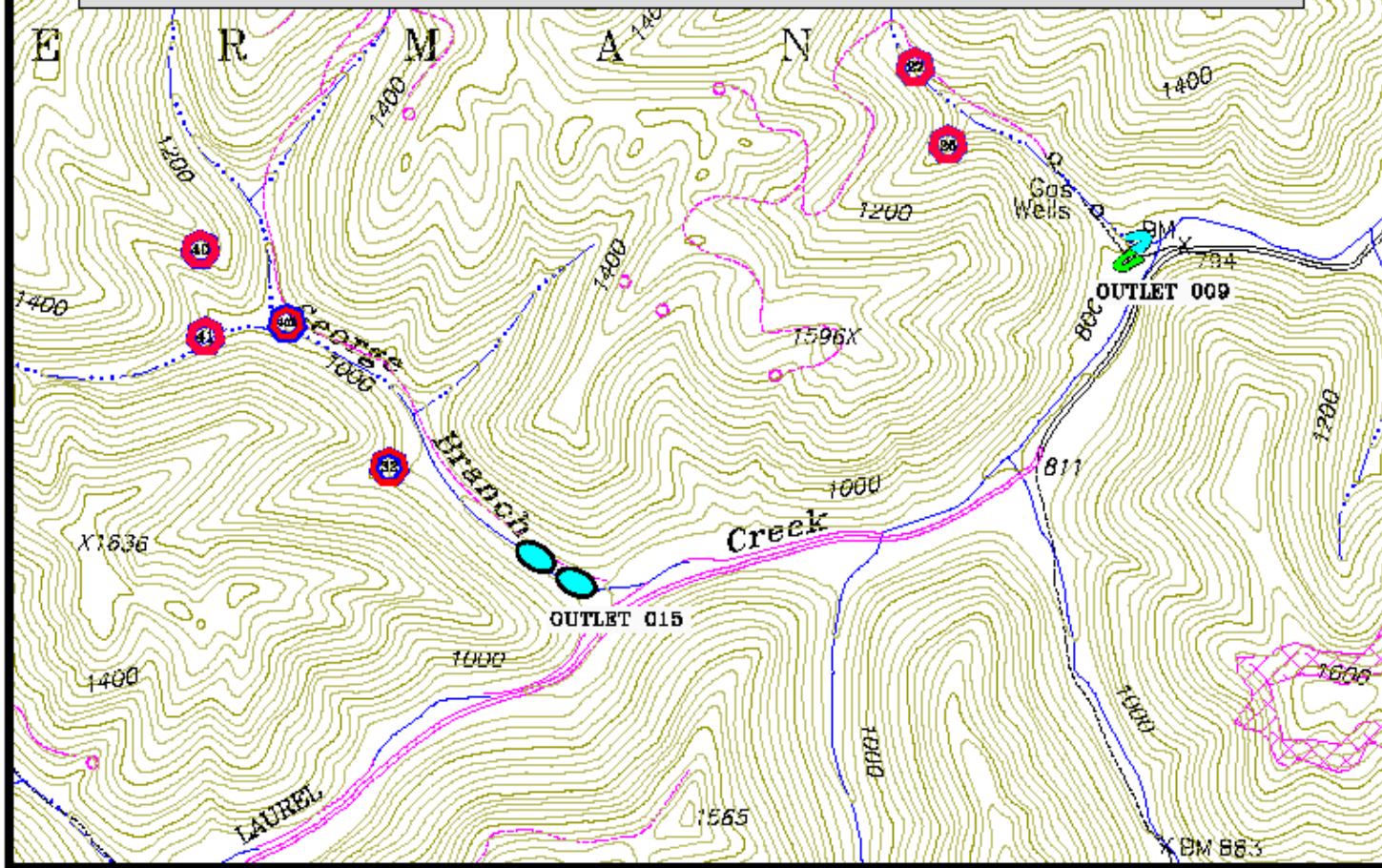
# Basic Chemistry

	Volume in fills (cy)	Average ABA	Net ABA
Existing Number 5 Block Fills	1,750,000	4.5	7,857,500
Buffalo Creek Fill Core	2,000,000	11.77	23,540,000
	3,750,000		31,397,500
Weighted Average ABA (Net ABA /Volume)			8.37

\* Volumes are estimates for the purpose of illustrating relative volumes and stoichiometric



## ALKALINE FILL SAMPLE SITES ON LAUREL CREEK



# Implementation







# Partial Completion – Georges Branch





# Completed Fill in Unnamed Tributary





# Completed Fill in Unnamed Tributary





# Pre-fill / Post-fill Data

Sample Period	pH	Alk.	Acidity	Cond.	Sulfate	T. Fe	D. Fe	T. Mn	D. Mn	T. Al	D. Al
Point 32	SU	----mg/l---		us/cm				-----mg/l-----			
Pre-Alkaline Fill (ave)	4.13	<2	221	3010	1227	0.05	N/A	63.47	61.52	20.49	20.26
Post-Alkaline Fill (2001-2004)	6.88	49	<0.36	1465	645	0.12	0.05	15.54	15	0.34	0.07
January 2008	7.02	70	<0.36	2830	1001	0.01	0.01	2.6	2.51	0.1	0.1
Point 40											
Pre-Alkaline Fill (ave)	4.57	<2	28	567	242	0.03	N/A	5.74	5.65	1.47	1.41
Post-Alkaline Fill (2001-2004)	6.67	46	<0.36	682	217	0.72	0.04	3.16	2.92	0.64	0.14
January 2008*	7.28	168	<0.36	1855	884	0.05	0.01	0.14	0.11	0.13	0.09
Point 41											
Pre-Alkaline Fill (ave)	4.26	<2	173	2065	812	0.05	N/A	36.38	35.24	16.31	16.1
Post-Alkaline Fill (2001-2004)	6.25	50	9	1155	480	0.5	0.08	10.76	10.31	1.27	0.6
January 2008 *	7.28	168	<0.36	1855	884	0.05	0.01	0.14	0.11	0.13	0.09

\*The January 2008 sample for SP 40 and 41 was collected at a common point (SP 40A) below the now filled stream segments at SP 40 and SP 41.



# Pre-fill / Post-fill Data (continued)

Sample Period	pH	Alk.	Acidity	Cond.	Sulfate	T. Fe	D. Fe	T. Mn	D. Mn	T. Al	D. Al
Point 26	SU	----mg/l---		us/cm				-----mg/l-----			
Pre-Alkaline Fill (ave)	3.52	<2	203	3167	1267	2.08	N/A	59.15	58.96	16.63	16.4
Post-Alkaline Fill (2001-2004)	7.3	107	<0.36	1534	654	0.17	0.06	1.87	1.82	1.31	1.24
January 2008	7.66	159	<0.36	1480	665	0.28	0.16	0.18	0.17	0.13	0.11
Point 27											
Pre-Alkaline Fill (ave)	4.59	<2	115	1977	842	0.08	N/A	28.16	27.52	7.17	7.05
Post-Alkaline Fill (2001-2004)	7.02	95	<0.36	1660	706	0.16	0.06	2.17	2.04	0.38	0.06
January 2008	7.63	132	<0.36	1510	812	0.33	0.01	2.35	0.25	1.17	0.14



# Positive Results

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- Removed **68.68 tons per year of acidity**
- Generated excess alkalinity of **29.81 tons per year**
- Removed **106.34 tons per year of sulfate**
- Removed **11.03 tons per year of manganese**
- Removed **5.01 tons per year of aluminum**

\*From 2004 evaluation



# Pre-fill / Post-fill Benthics

	Fill 6 Toe (Fall 2001)	B C Site 7 (Fall 2007)
<b>Total Individuals</b>	172	95
<b>Total Taxa</b>	6	9
<b>WV-SCI</b>	18.5	58.2
<b>HBI</b>	6.0	4.4
<b>% Scrapers</b>	4.7	0.0
<b>% Shredders</b>	4.7	27.4
<b>% EPT Individuals</b>	0.0	58.9
<b>Acidity (mg/l)</b>	412	5
<b>Alkalinity (mg/l)</b>	<1.0	143
<b>pH</b>	3.83	7.65
<b>Conductivity (us)</b>	4000	1644
<b>Aluminum, total (mg/l)</b>	30.1	0.197
<b>Iron, total (mg/l)</b>	<0.02	0.123
<b>Manganese, total (mg/l)</b>	59.7	0.197
<b>Hardness, total (mg/l)</b>	1080	783
<b>Sulfates, total (mg/l)</b>	2500	702
<b>TDS (mg/l)</b>	3890	1240



# More Post-fill Benthics

	Outfall 6011-009 Upstream (Spring 2000)	B C Site 10 (Fall 2007)
<b>Total Individuals</b>	1899	312
<b>Total Taxa</b>	18	13
<b>WV-SCI</b>	39.6	59.2
<b>HBI</b>	5.7	4.1
<b>% Scrapers</b>	5.1	44.2
<b>% Shredders</b>	1.0	8.3
<b>% EPT Individuals</b>	1.9	46.8
<b>Acidity (mg/l)</b>	<2.0	4.5
<b>Alkalinity (mg/l)</b>	34	114
<b>pH</b>	7.45	7.56
<b>Conductivity (us)</b>	1066	1789
<b>Aluminum, total (mg/l)</b>	0.15	0.28
<b>Iron, total (mg/l)</b>	0.06	0.076
<b>Manganese, total (mg/l)</b>	1.94	0.935
<b>Hardness, total (mg/l)</b>	548	848
<b>Sulfates, total (mg/l)</b>	328	891
<b>TDS (mg/l)</b>	875	1270



# No Longer Need These





# Ponds Now!



04/21/2008 09:30



# Ponds Now!





# The Great One Speaks...

- "Projected effluent discharging from the new alkaline fills will probably exhibit a slight decrease in acidity, along with a possible decrease in aluminum.



If anyone is interested...

For Sale by Owner



