

Biofilm remediation of Aluminum, Iron and Manganese using “microchip wetland” Metal Removal Units (MRU’s)

A white rectangular Metal Removal Unit (MRU) is installed in a natural setting, likely a wetland. The unit is connected to a white pipe that runs along the ground. The surrounding area is a mix of dirt, rocks, and sparse vegetation, with a dense forest in the background.

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What is Biofilm?

“By the skin of your teeth”. A colloid, like mayo. Covers every square inch of surface area on the planet. Up to 50% of all biomass. Primary active/passive component of wetland conversion processes.

Glasgow, 2013, MRU prototype in operation

Metal Removal Units (MRUs)

A photograph of a Metal Removal Unit (MRU) showing a biofilm growing on a submerged pipe. The unit is a rectangular tank filled with water, divided into two sections by a vertical wooden partition. Two horizontal pipes are submerged in the water. The pipes are covered in a thick, brown, fibrous biofilm that has grown three-dimensionally, filling the space around the pipes and extending into the water. The water is a murky brown color. The unit is made of white material, possibly plastic or metal, and is situated outdoors on a grassy area.

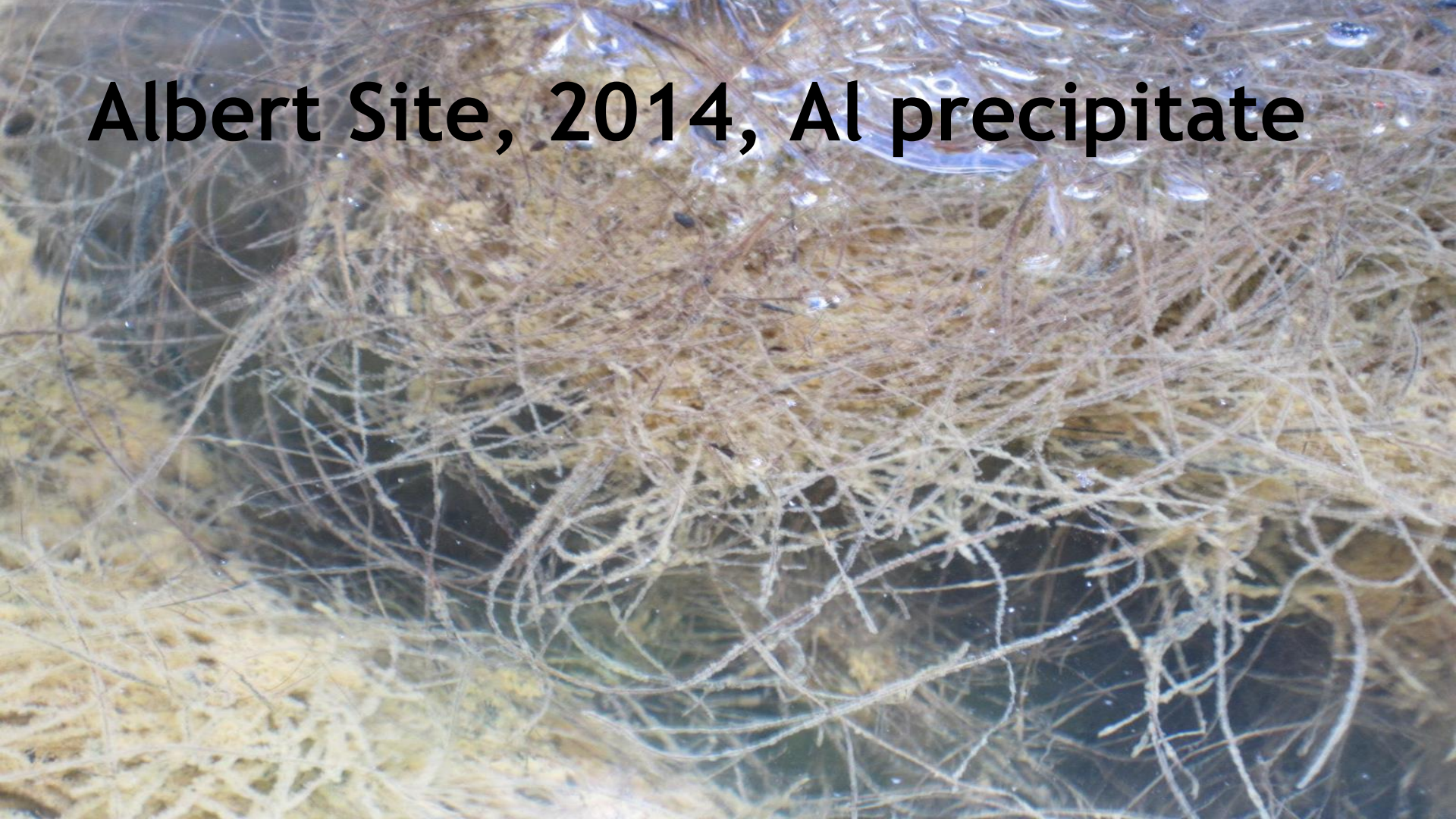
A self-selecting biofilm, dependent on influent chemistry and load, grows three dimensionally to fill the volume of the unit

Metal Removal Units (MRUs)

The biofilm expands from the loose fiber, neutrally buoyant, coconut coir endoskeleton which acts as the microbial growth matrix.

Waterfall steps provide periodic diffusion to saturation of dissolved O₂ for BOD and COD satisfaction.

Albert Site, 2014, Al precipitate



Aluminum

Ionic adhesion to biomass

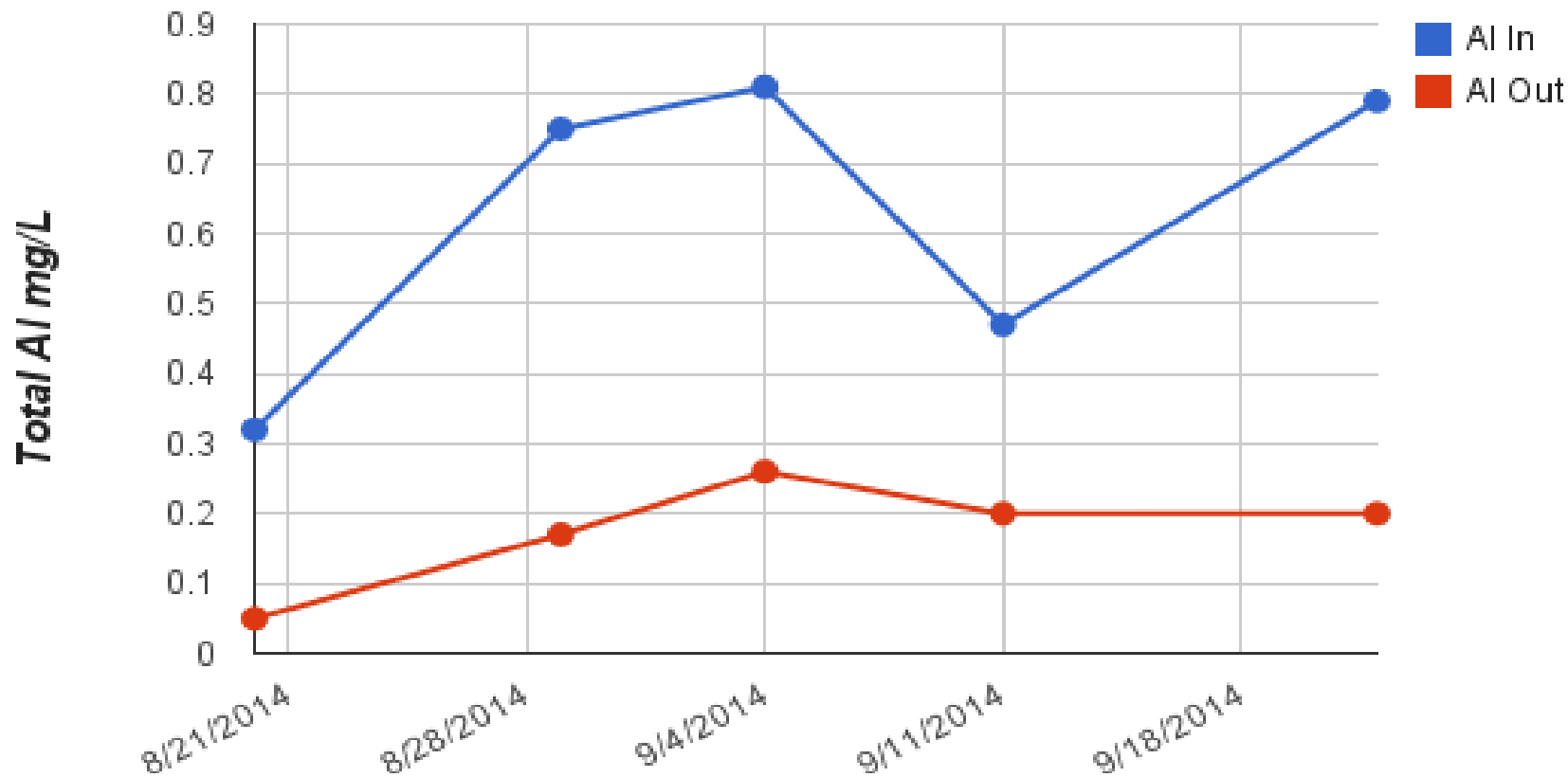
Positive Charge of Al hydroxide and generally negative charge of the biomass.

No re-dissolution from high pH

Albert Site, 2014



Albert Site Aluminum Removal, Aug-Sept 2014, 20gpm (note: last 2 data points <0.2).



Total Iron

Dissolved and Precipitating Iron are both removed using Metal Removal Units.

Ferrous finishes it's oxidation to ferric, and is then removed, like aluminum, through adhesion to biofilm.

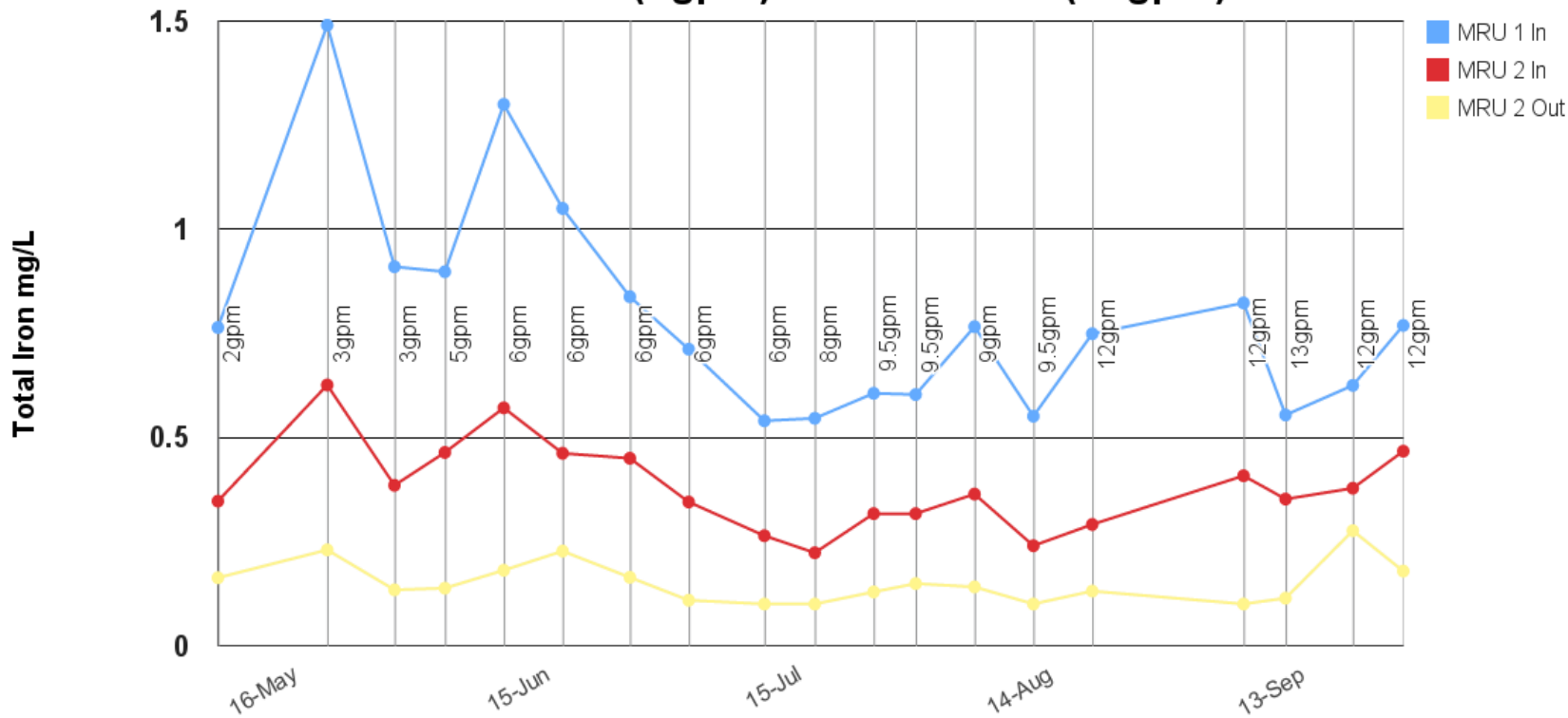
Albert Site Total Fe and Al Removal, Sept 2014



**Flight 93,
2014,
operationa
l in 2013**



Figure E, Flight 93 Memorial, 2013 Total Iron Removal Comparisons, app 530 Gallon Total Volume, Residence Time of 176 minutes (3gpm) to 44 Minutes (12gpm).



Key discovery:
manganese will not bio-oxidize at pH 7 until ferrous iron (dissolved), and even ferric iron (precipitate), are roughly below 0.42 to 3.0mg/l. Between cell 1 and cell 2, redocline was surpassed and MnO_2 precipitated.



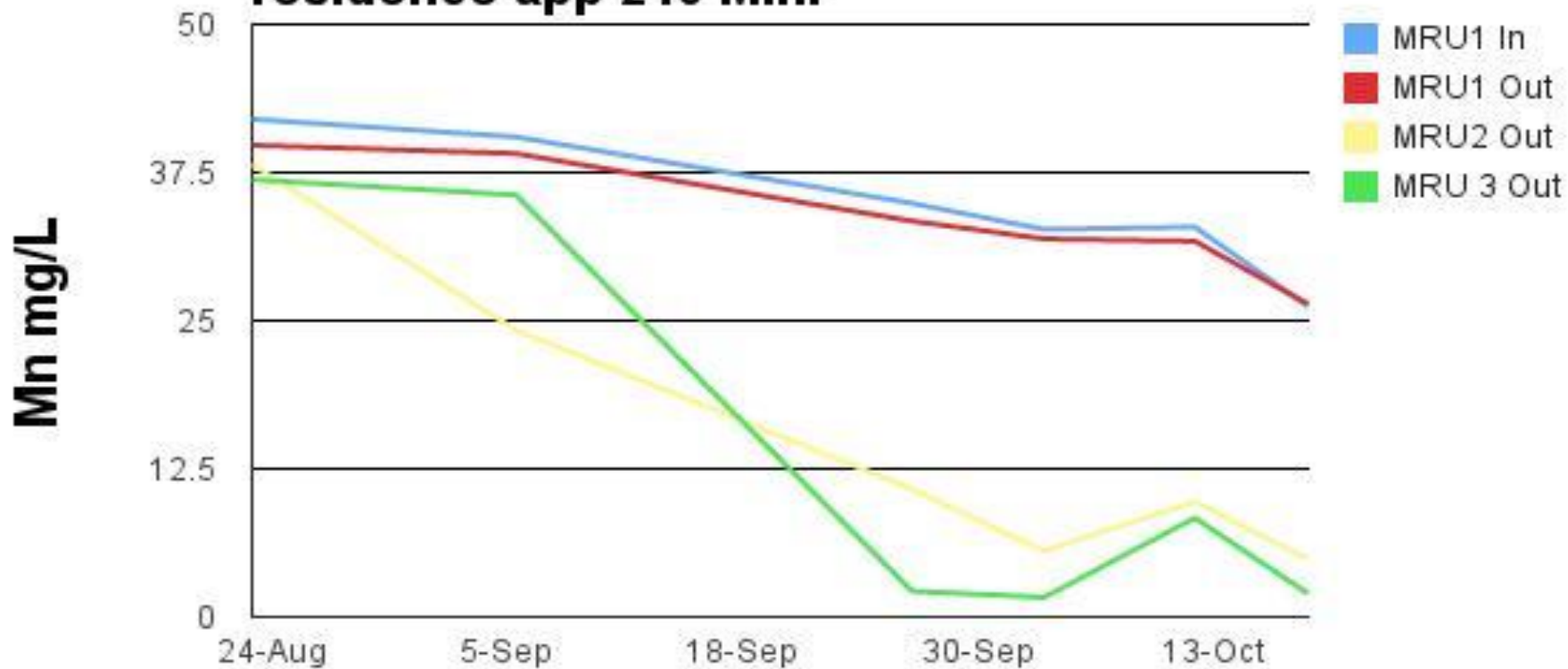
Glasgow, 2013, MRU prototype in operation



Glasgow Prototype MRUs 2012-13



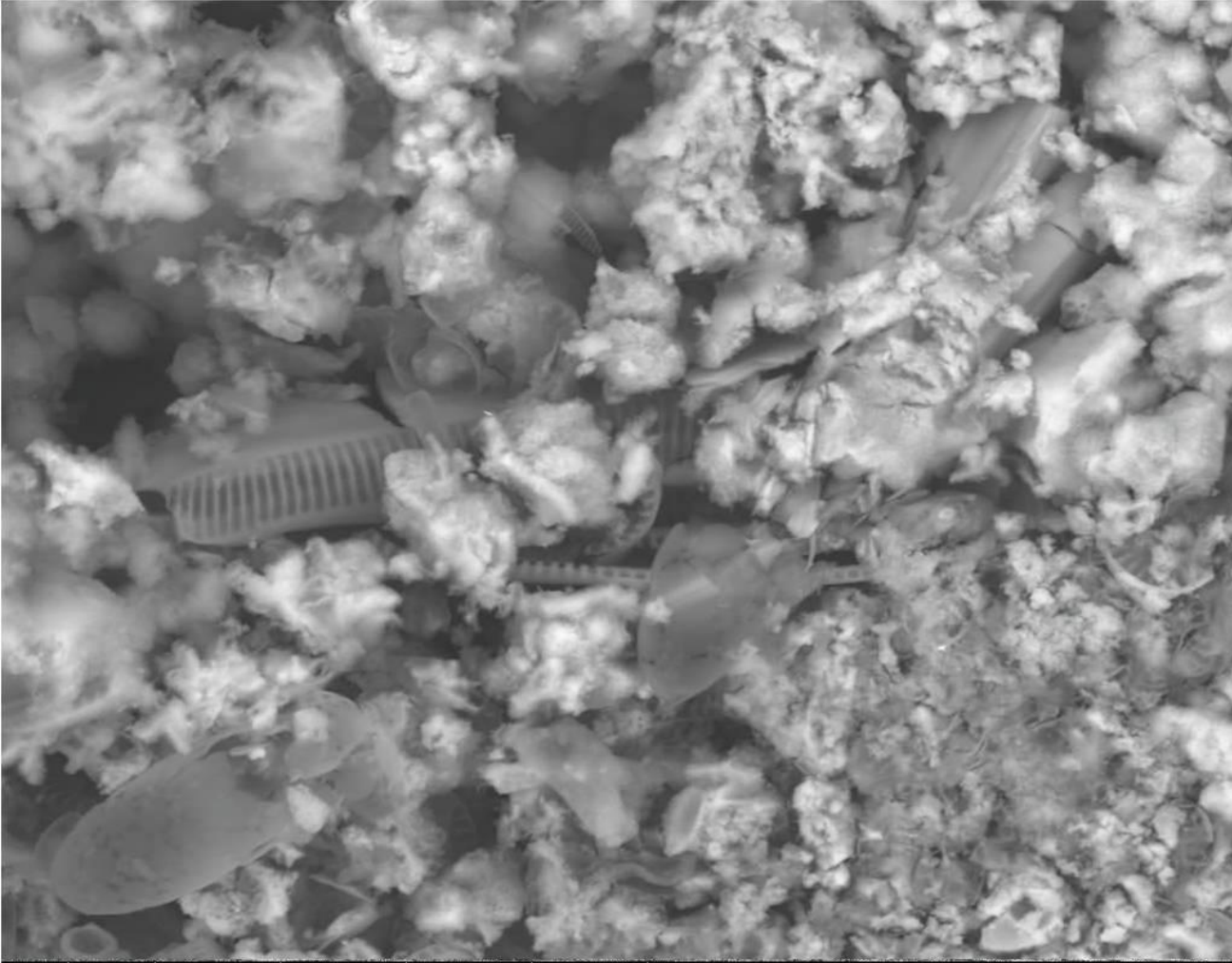
Glasgow Site, 2013, Mn removal using three prototype MRUs, 5 gpm app 1330gal, residence app 240 Min.



“ $\{(5 \text{ gal/min}) * (23 \text{ mg Mn/L}) / 24 \text{ ft}^2\} * (1/1000) \text{ (g/mg)} * 3.78 \text{ (L/gal)} * 1440 \text{ (min/day)} * 10.76 \text{ (ft}^2\text{/m}^2\text{)} = \mathbf{281 \text{ (g Mn/d*m}^2\text{)}}.$

We examined 8 conventional limestone-based Mn removal beds and calculated GDM values of $\sim 2 - 10 \text{ (g Mn/d*m}^2\text{)}$ (see Santelli et al. 2010). Your unit is 28 – 140 times better than any of those!” (W. Burgos, 2014, personal correspondence concerning Glasgow calculations.)





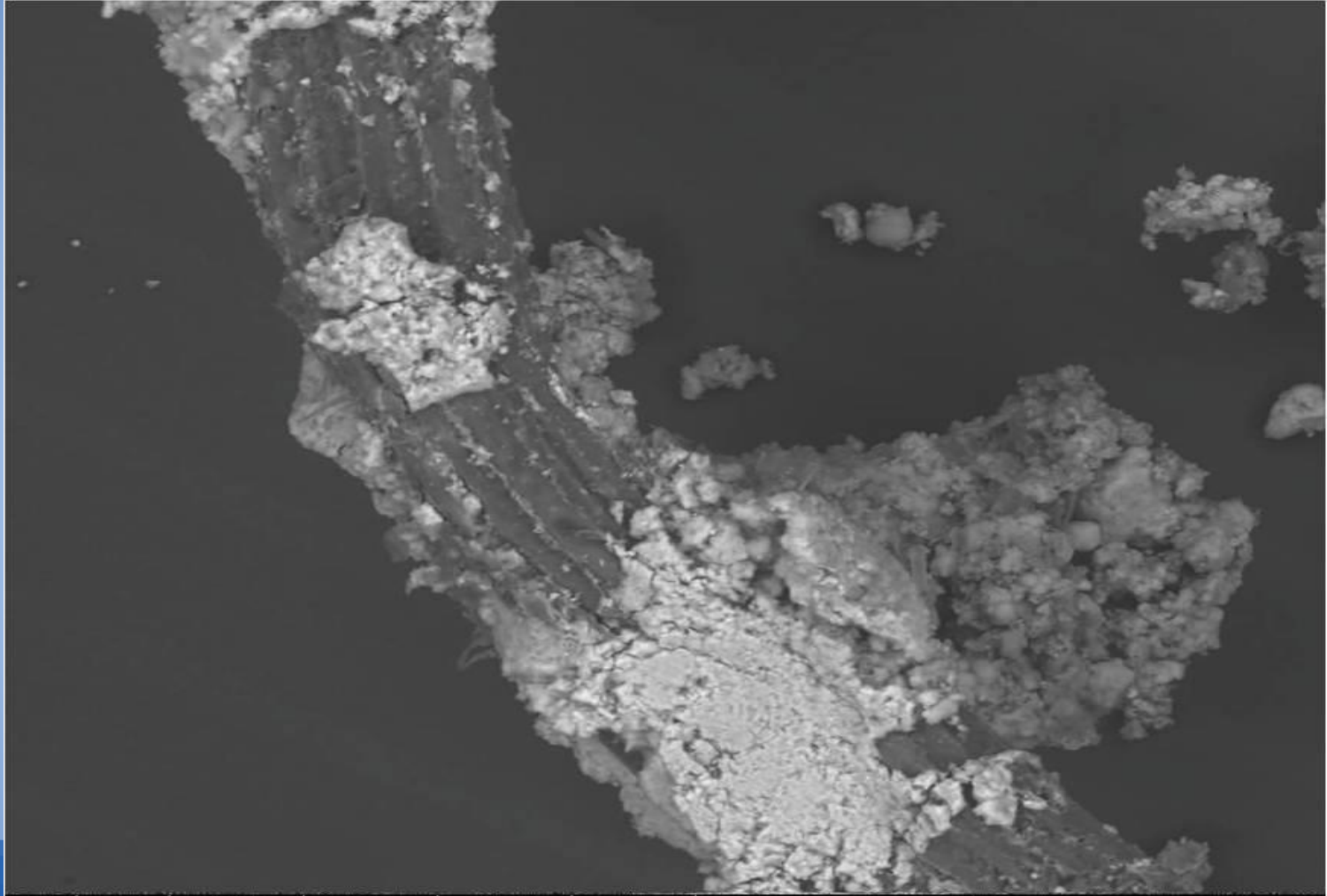
Manganese
Dioxide,
identified as
rancieite
mixed with
diatoms, SEM.
(Ling. F. 2014.
Glasgow Site.)

| | | | | | |
|--|--------------|---------|--------|---------|-----|
|  | det | HFW | HV | WD | mag |
| GAD | 95.9 μ m | 15.0 kV | 6.3 mm | 3 170 x | |

40 μ m
MRU1

Coir and MnO₂ particles

(Ling, F.
2014.Glasgow
Site.)



det
GAD

HFW
301 μm

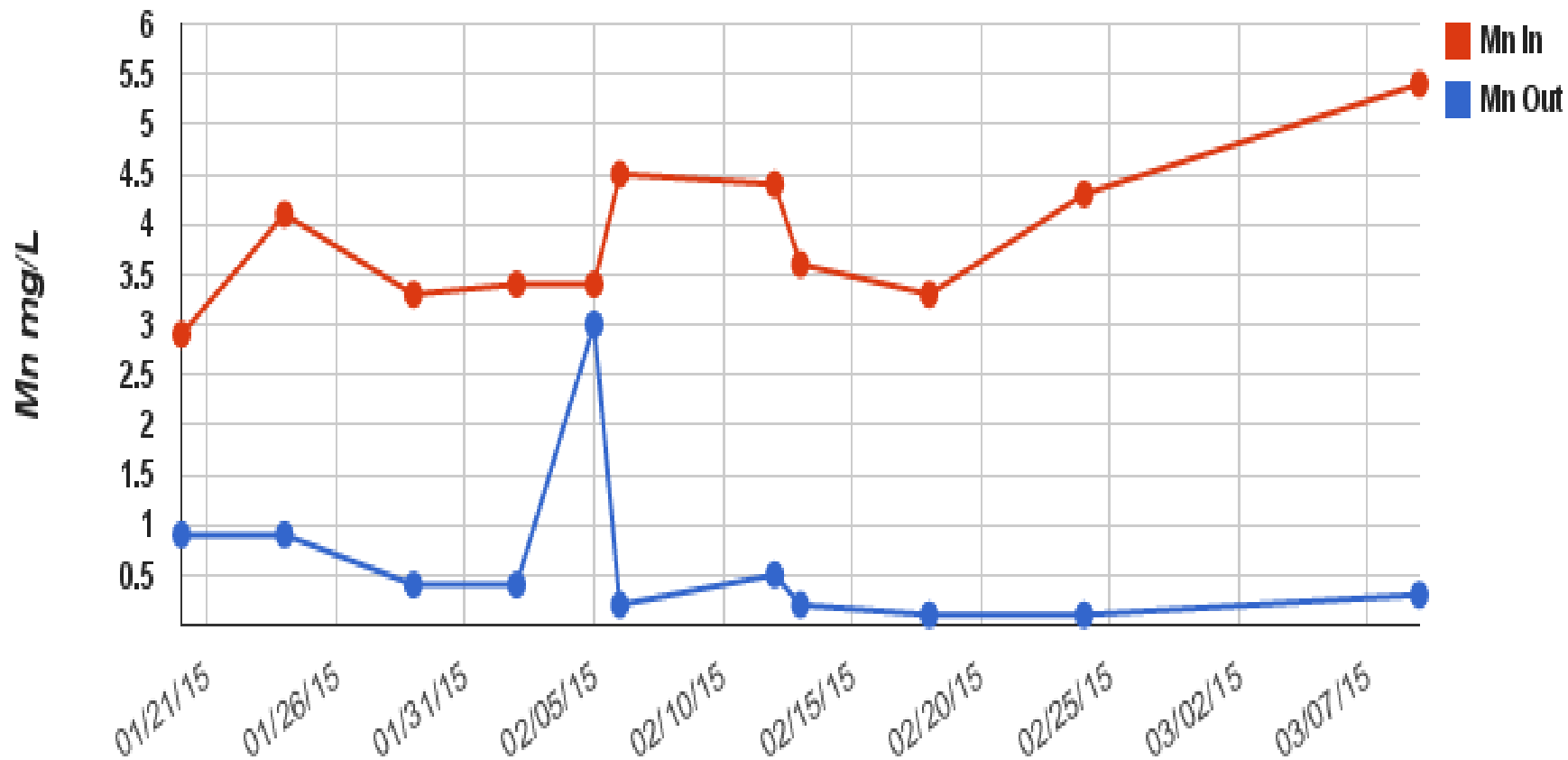
HV
15.0 kV

WD
6.4 mm

mag
1 011 x

100 μm
MRU2 P1

Eagle Site Mn removal, Jan-Mar 2015, Flow 20-30gpm, pH 6.5-7, field samples taken with Hach DR900



**Eagle Site,
Dec 2014,
special
thanks to
Bentley
Development
Co. Inc.**



Eagle Daily Removal @ pH 6.5-7

Average In = 3.7mg/L Mn. Out = 0.39 mg/L Mn (when the 3.0mg/L outlier is removed).

$(25\text{gpm} \times 3.78\text{L/gal} \times 3.3\text{mg/l Mn} \times 1440\text{min} \times 1/1000) / 3 \text{ meters square} = 149.68$
grams/day/m² or, 158.67g/d/m³
449 grams/day/3m² for both MRUs

Coconut Coir: Lignin

“the 3rd most common plant polymer”, “Lignin degrades slowly (bc) it is constructed as a highly heterogeneous polymer (which) precludes the evolution of specific degradative enzymes.”

“The peroxidase enzyme and H₂O₂ system generate oxygen-based free radicals that react with the lignin, (Morgan et. al 1993. from Environmental Microbiology. 2000. pg 325,).

So what?

In theory, the dissolved metal ions are scavenging the Oxygen-based free radicals. This could prolong the life of the coir while gaining additional dissolved ion oxidation.



For consultations, site visits, or professional or educational presentations please contact:
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Bibliography

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